GENERAL SAFETY INSTRUCTIONS

EXTREME CAUTION SHOULD BE USED IN OPERATING ALL POWER TOOLS. KNOW YOUR POWER TOOL, BE FAMILIAR WITH ITS OPERATION. READ THE OWNER'S MANUAL AND PRACTICE SAFE USAGE PROCEDURES AT ALL TIMES.

- CONNECT your machine ONLY to the matched and specified power source.
- WEAR SAFETY GLASSES, RESPIRATORS, HEARING PROTECTION and SAFETY SHOES when operating this machine. Always wear safety glasses.
- DO NOT wear loose clothing or jewellery when operating machinery.
- A Safe Environment is important. Keep the area free of dust, dirt and other debris in the immediate vicinity of the machine.
- BE ALERT! Do Not Use prescription or other drugs that may affect your ability or judgement to safely use this machine.
- DISCONNECT the power source when changing drill bits, hollow chisels or making other adjustments or repairs.
- NEVER leave an operating tool unattended.
- NEVER reach over the table when the tool is in operation.
- ALWAYS keep blades, knives or bits sharp and properly aligned.
- ALWAYS keep all safety guards in place and ensure their proper function.
- ALWAYS use push sticks and featherboards to safely feed your work through the machine.
- ALWAYS make sure that any tools used for adjustments are removed before operating the machine.
- ALWAYS secure your work with the appropriate clamps or vises.
- ALWAYS keep bystanders safely away while operating machinery.
- THINK SAFETY. WORK SAFELY. Never attempt a procedure if it does not feel safe or comfortable.
B1012 MEAT CUTTING BAND SAW & GRINDER

As part of the growing line of Craftex woodworking equipment, we are proud to offer the **B1012 Meat Cutting Band saw & Grinder**. The Craftex name guarantees Craft Excellence. By following the instructions and procedures laid out in this owner’s manual, you will receive years of excellent service and satisfaction. The B1012 is a professional tool and like all power tools, proper care and safety procedures should be adhered to.

**FEATURES**

- The Craftex B1012 is a high quality 10” Meat Cutting Band saw with a Meat Grinder and Sausage Filler.
- Motor – 1HP, Single Speed, 110/220 volt, Pre-wired for 110v.
- Blade Speed – 1300 FPM.
- Chrome Steel Sliding Table, 22 1/2” x 16” with an 8” travel.
- Table Height – 35”.
- Throat Depth – 9 3/4”.
- Maximum Cutting Height – 9 1/2”.
- Blade Length – 77” – 5/8” Wide Blade Included.
- Overall Height – 57 1/2”.
- Aluminum Fence and Push Plate.
- Die Cast Aluminum Wheels with Sealed Ball Bearings.
- Band saw and Meat Grinder are Belt Driven on a Single Shaft.
- Sheet Metal Stand Included.
- Gross Weight – 63kg.
- Two Year Warranty.
CARTON CONTENTS

Carefully remove all components from the shipping case and set to one side. The following components in the carton should be as those pictured below.
Unpacking
Carefully unpack all components from the carton and where applicable, clean any protective lubricant from the appropriate parts with mineral spirits. Remove any protective film from the bright components. The following illustration is a guide to the various components on the B1012 Crafter Meat Cutting Band saw.

![Diagram of B1012 Meat Cutting Band Saw]

- Top Cover Release Knob
- Blade Guard Release Knob
- Blade Guide Release
- Blade Guides
- Meat Mincer & Sausage Filler
- Side Blade Guard Release Bolts
- Thickness Fence
- Meat Pusher
- Sliding Table
- Clean-out & Lower Blade Guide Access
- Power Switch
- Motor & Drive Belt Access
Metal Stand

Assemble the metal stand as shown in the following schematic. (See page 16 for an exploded view)

Assembling the Band Saw to the Base

There are three (A) elliptical holes in the top of the base and these should line up with the base of the band saw. Using the appropriate nuts and bolts, fit the saw on the base and tighten securely.

Band Saw Assembly

Assemble the meat cutting band saw as indicated in the schematic on page.
Sliding Table Assembly

Assemble the sliding table as indicated in the following schematic diagram. (See page 18 for an exploded view)

Assembly of the Rollers

Mount the four rollers on the band saw frame as shown. Do not tighten, as further adjustments may be required.

Assembly of the Table

Place the two guide rails on the underside of the table, using screws and washers to fix one end of the rails to the table. Place the table on the saw frame and carefully adjust the rails and rollers to make sure that the table assembly slides smoothly.
Assembly of the “L” Plate
As shown, fix the “L” plate onto the table edge, then screw and tighten the other end of the rails on the table. Adjust the table to be sure that the bandsaw blade is in the middle of the opening. You may now tighten the four rollers.

Assembly of the Meat Grinder
The following illustration shows the components and assembly procedure of the included meat grinder. The photo shows the position on the band saw and the lock knob.
B1012 MEAT CUTTING BANDSAW
Operating Instructions

Health and Safety
It is important to keep the Crafex B1012 Meat Cutting Band saw, Meat Grinder and Sausage Stuffer clean and sanitary at all times during the operation of the machine. Failure to do so could cause contamination of the meat being cut causing severe or even fatal illness.

YOUR MEAT CUTTING BAND SAW MUST BE CLEANED AFTER EACH USE!
A thorough cleaning should be performed inside and outside the machine prior to changing to another type of meat (beef to pork etc.).
Sanitary clothing including rubber or other sanitary gloves should be used to prevent meat contamination.
You can clean your meat band saw thoroughly with anti-bacterial soap and water or bleach after each use. Your saw was designed with cleaning in mind, so it can be performed with relative ease.

Power Switch
The power switch, located on the base of the B1012 is designed to prevent unauthorized use. In the off position, simply remove the switch and store in a secure place. The B1012 is pre-wired for 110-volt operation but may be altered to 220 volts. A qualified electrician should be consulted for this conversion.

Adjusting the Drive Wheels
The drive wheels must be vertically true so that the ‘V’ belt runs true. Removing the rear base cabinet panel will allow access to the lower motor mounting bolts. Loosen these bolts accordingly.
Adjusting the Band saw Blade
The band saw blade must run vertically true to prevent it from running off the wheels. Remove the upper wheel cover by removing the two thumbscrews on either side of the cover.

There are four Allen screws located around the axle of the upper blade wheel. Adjusting these will alter the horizontal and vertical position of the upper wheel. The band saw blade must ride on the center of both the upper and lower wheels.

Blade Tension
The band saw blade must have enough tension on it to remain on the center of the wheels and to cut in a straight line. With the upper wheel cover removed, a hex-bolt will be seen on the upper portion of the saw frame. Tightening or loosening this will alter the band saw blade tension.
Adjusting Guide Blocks
The upper and lower guide blocks must be properly positioned to accurately guide the band saw blade. These blocks should be close (but not tight) on the saw blade and positioned slightly behind the gullet of the blade.

Adjusting Wheel Bearing Guides
The wheel bearing guides are designed to prevent the band saw blade from being pushed off the wheels. These wheel-bearing guides should be adjusted so that they are just touching the back of the blade when the blade is riding on the center of the wheels.

Upper Fence Guard
The upper fence guard should be positioned so that it is about 1/4" above the high point of the meat being cut. The fence lock knob as illustrated adjusts the guard.

Upper Blade Guard
The upper blade guard is a safety guard to protect your hands and fingers from the moving band saw blade and should be positioned to do so. Loosening the knob will allow the guard to be moved up or down.
Fence and Pusher
The fence may be adjusted to give you consistency in the thickness of the meat slices. The pusher allows you to cut the meat while keeping your hands at a safe distance from the moving saw blade. Both the fence and the pusher can be locked into position by tightening the lock knobs A and B.

Installing the Meat Grinder and Sausage Stuffer
The meat grinder and sausage stuffer should not be in position when using the B1012 Meat Cutting Band saw to cut meat as it may interfere with the operation of the sliding table.
To install the meat grinder, loosen the release knob and simply press into place.
To install or remove the sausage stuffer, unscrew the outer ring.
# B1012 MEAT CUTTING BAND SAW

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B1012 MEAT CUTTING BAND SAW
Base Schematic Drawing
### B1012 MEAT CUTTING BAND SAW
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WARRANTY

CRAFTEX 2 YEAR LIMITED WARRANTY

Craftex warrants every product to be free from defects in materials and agrees to correct such defects where applicable. This warranty covers two years for parts and 90 days for labour (unless specified otherwise), to the original purchaser from the date of purchase but does not apply to malfunctions arising directly or indirectly from misuse, abuse, improper installation or assembly, negligence, accidents, repairs or alterations or lack of maintenance.

Proof of purchase is necessary. All warranty claims are subject to inspection of such products or part thereof and Craftex reserves the right to inspect any returned item before a refund or replacement may be issued. This warranty shall not apply to consumable products such as blades, bits, belts, cutters, chisels, punches etceteras. Craftex shall in no event be liable for injuries, accidental or otherwise, death to persons or damage to property or for incidental contingent, special or consequential damages arising from the use of our products.

RETURNS, REPAIRS AND REPLACEMENTS

To return, repair, or replace a Craftex product, you must visit the appropriate Busy Bee Tools showroom. Craftex is a brand of equipment that is exclusive to Busy Bee Tools.

For replacement parts directly from Busy Bee Tools, for this machine, please call 1-800-461-BUSY(2879), and have your credit card and part number handy.

- All returned merchandise will be subject to a minimum charge of 15% for re-stocking and handling with the following qualifications.
- Returns must be pre-authorized by us in writing.
- We do not accept collect shipments.
- Items returned for warranty purposes must be insured and shipped pre-paid to the nearest warehouse (see locations on inside back cover of this manual).
- Returns must be accompanied with a copy of your original invoice as proof of purchase. Returns must be in an un-used condition and shipped in their original packaging a letter explaining your reason for the return. Incurred shipping and handling charges are not refundable.
- Busy Bee will repair or replace the item at our discretion and subject to our inspection.
- Repaired or replaced items will be returned to you pre-paid by our choice of carriers.
- Busy Bee reserves the right to refuse reimbursement or repairs or replacement if a third party without our prior authorization has carried out repairs to the item.
- Repairs made by Busy Bee are warranted for 30 days on parts and labour.
- Any unforeseen repair charges will be reported to you for acceptance prior to making the repairs.
- The Busy Bee Parts & Service Departments are fully equipped to do repairs on all products purchased from us with the exception of some products that require the return to their authorized repair depots. A Busy Bee representative will provide you with the necessary information to have this done.
- For faster service it is advisable to contact the nearest Busy Bee location for parts availability prior to bringing your product in for repairs.
BUSY BEE TOOLS - - - SHOWROOMS - Coast to Coast

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Tel. – 905-831-9582, Fax – 905-831-4292

Calgary
2611 Hopewell Place, N.E, Unit#109, Calgary, Alberta, T1Y 7K3
Tel – (403) 250-1986, Fax – (403) 250-7768

We have been serving the Canadian woodworking and metalworking industry for over 27 proud years. We stand behind our machines. If you have any questions, comments, or concerns, please call or write to our head office or call toll free at 1-800-461-BUSY. Email us at busybee@busybeetools.com or contact us though our web site at

busybeetools.com