



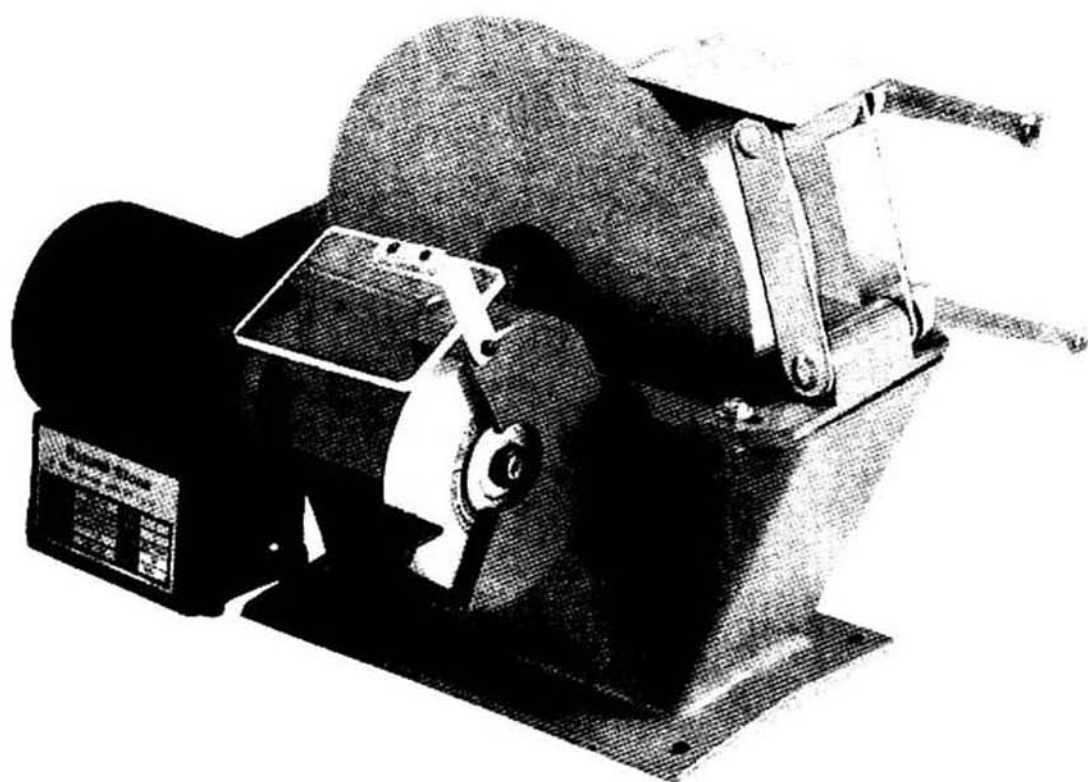
B412

10" Natural Stone Grinder

Manual



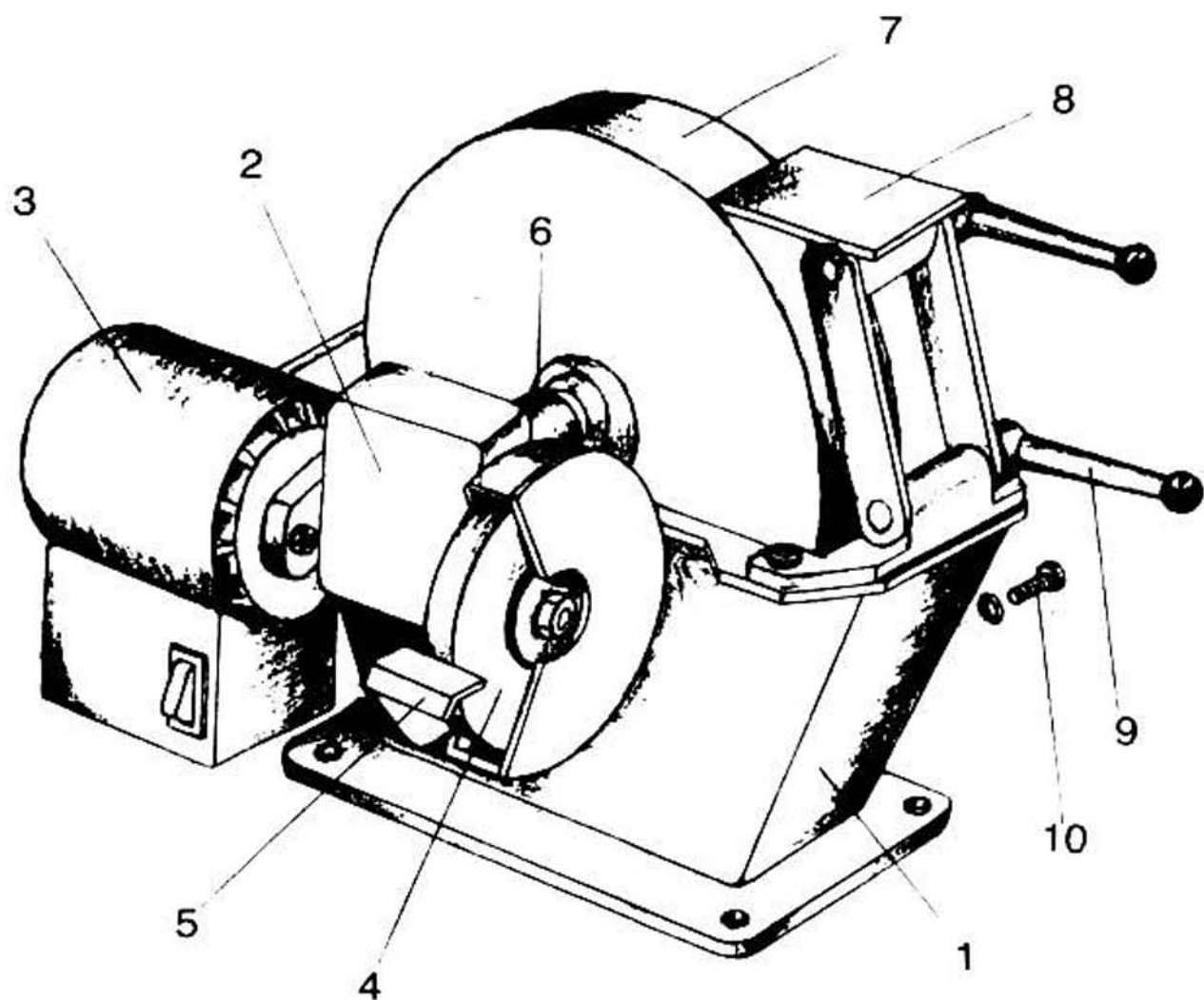
250mm (10") Stone Viking Grinder



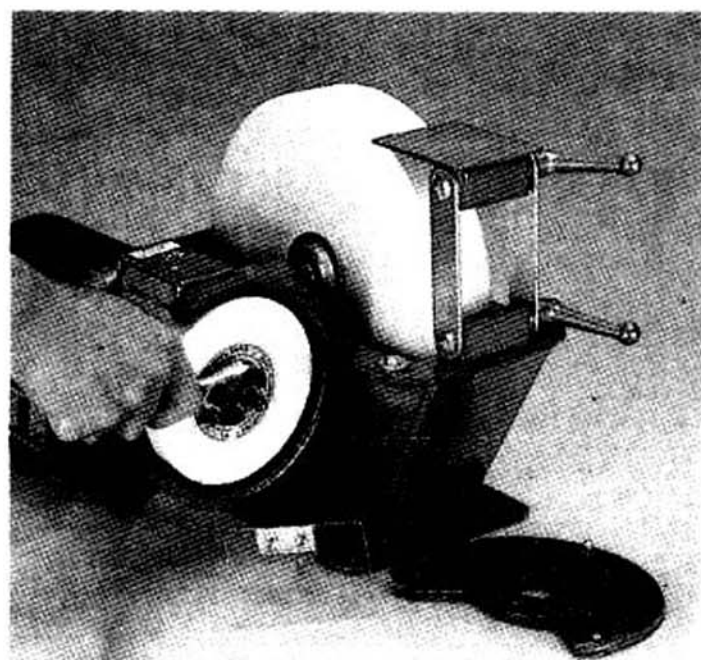
- Designed for both sharpening fine edge tools and grinding and resharping heavier tools.
- Delivered with deck watertight motor 2 m (6½ ft) rubber cable, superior quality tool rest and eyeshield.
- Watertub base with four bores for fastening to working place.
- Packed in attractive styrofoam display box.

Model	Voltage	R.P.M.	Crinding Wheel Dia x Thickness xHole	Weight
40250	1x220/240V	2800 60	5" x 5/8" x 1/2"	15 Kgs
	1 x 110V	3500 74	10" x 2" x 7/8"	

250mm (10") Stone Viking Grinder



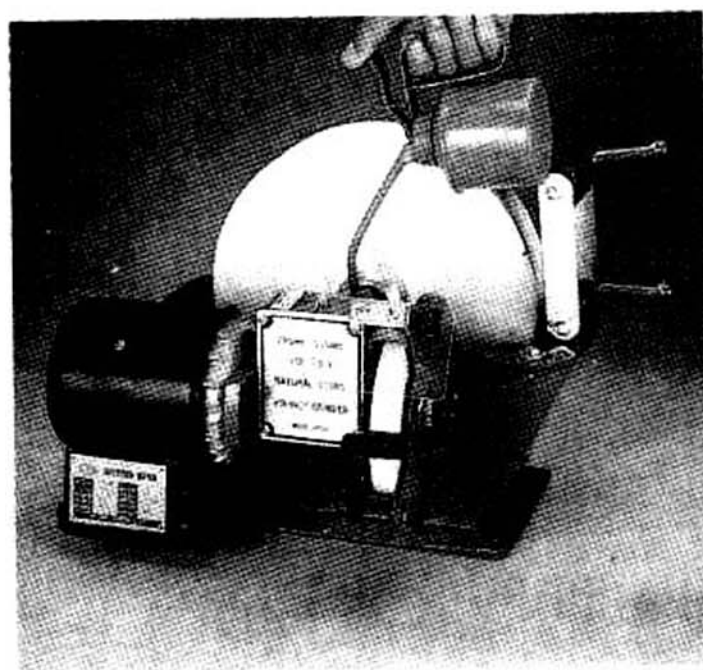
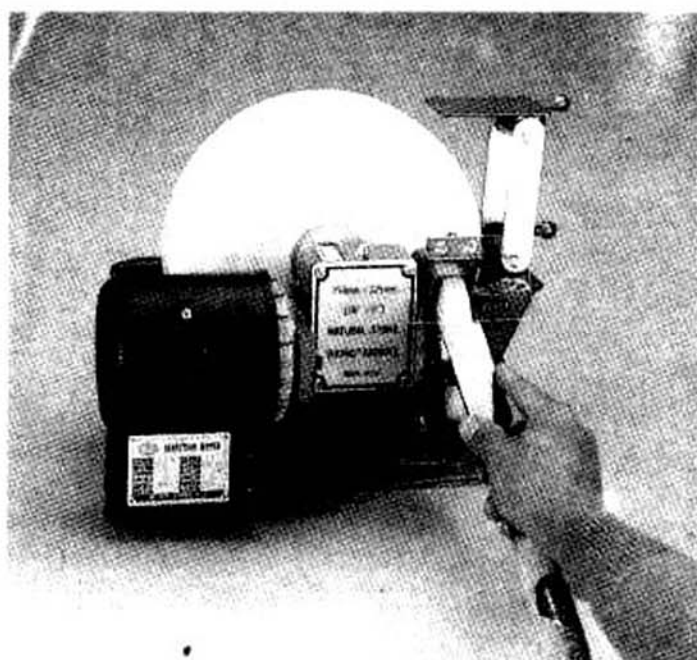
- | | |
|-------------------------|-----------------------|
| 1. BASE | 6. OIL FEEDER |
| 2. GEAR BOX | 7. 10" GRINDING WHEEL |
| 3. MOTOR | 8. TOOL REST TABLE |
| 4. 5" GRINDING WHEEL | 9. ADJUSTING HANDLE |
| 5. ADJUSTABLE TOOL REST | 10. SCREW |



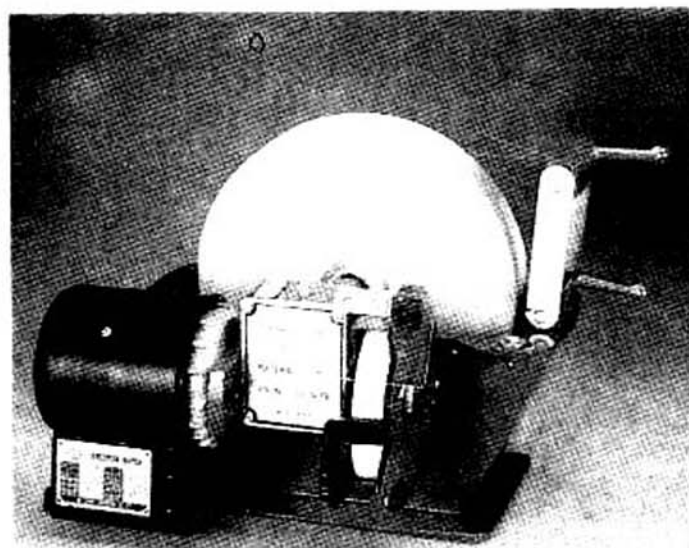
5" GRINDING WHEEL- For coarse grinding only, use it only when coarse grinding is required for the work piece.

(FIG 4)

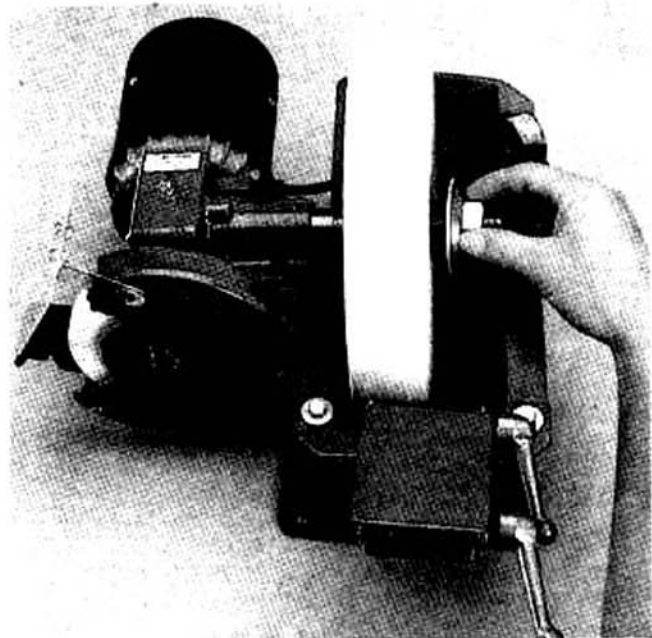
ADJUSTABLE TOOL REST
(FIG 5)



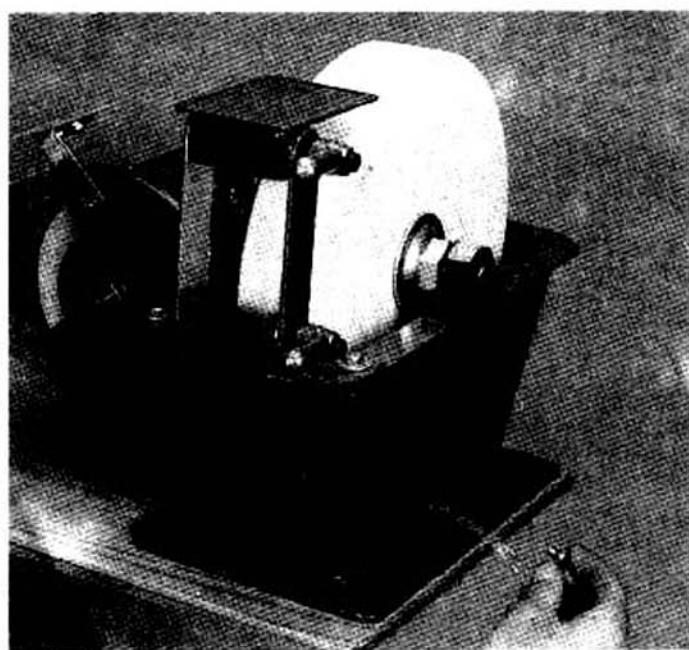
OIL FEEDER- Lubricate the spindle after 6 hours' continuous work to keep the spindle run smooth. (FIG. 6)



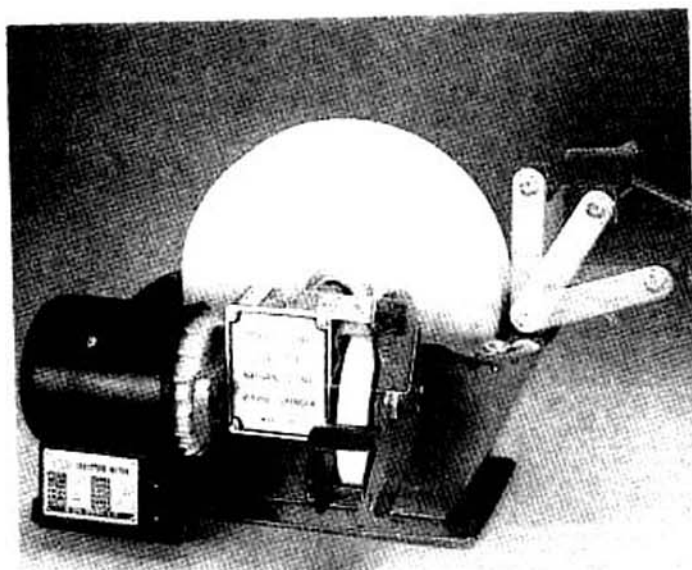
TOOL REST TABLE- The adjustable design of tool rest enable a desired angle to be adjusted for different work piece. (FIG 8)



10" GRINDING WHEEL- 10" Grinding wheel is made in fine grit, only guid for sharpening and polishing, not suitable for heavy grinding. (FIG 7)

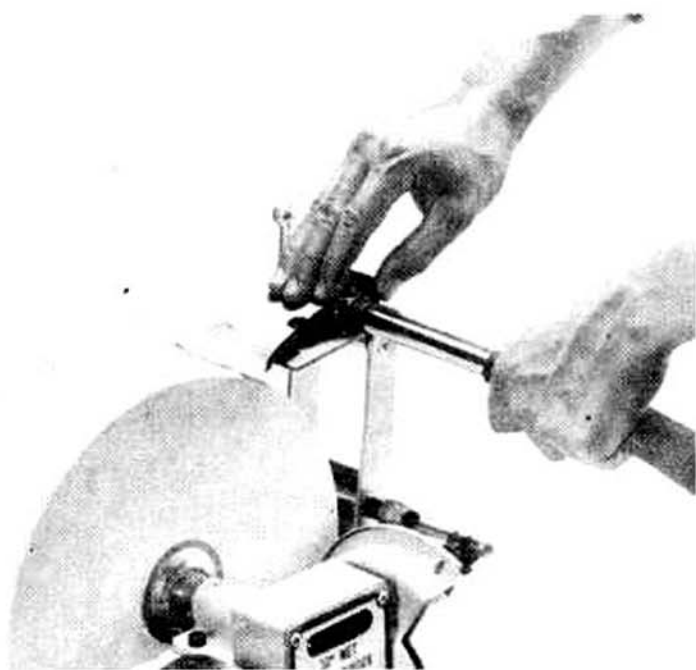


SCREW- Remove the screw to drain the water. (FIG 10)

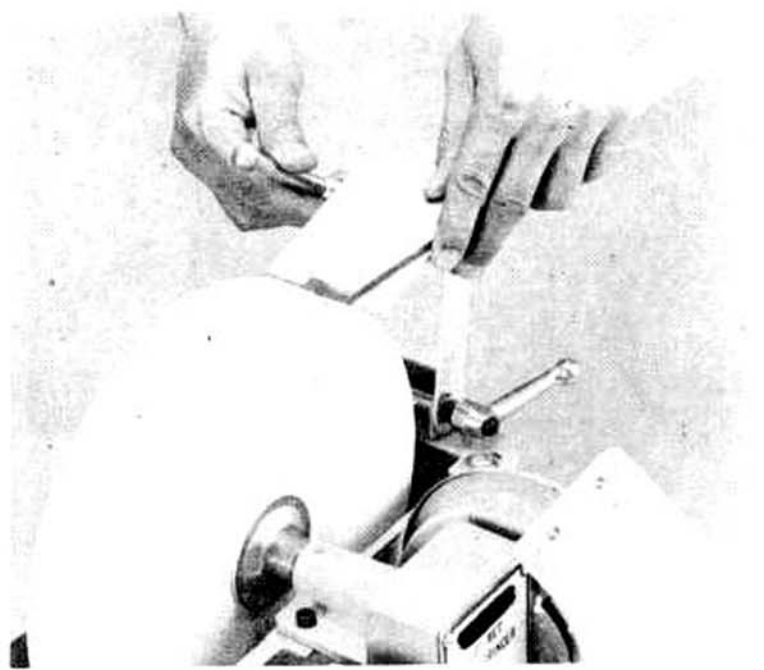


ADJUSTING HANDLE- Adjustable handle to loose and fasten the work table.

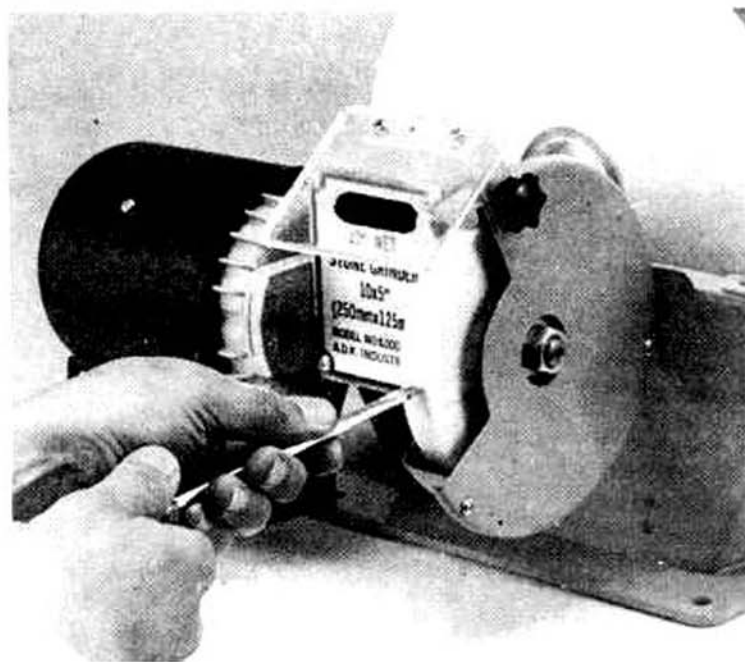
(FIG 9)



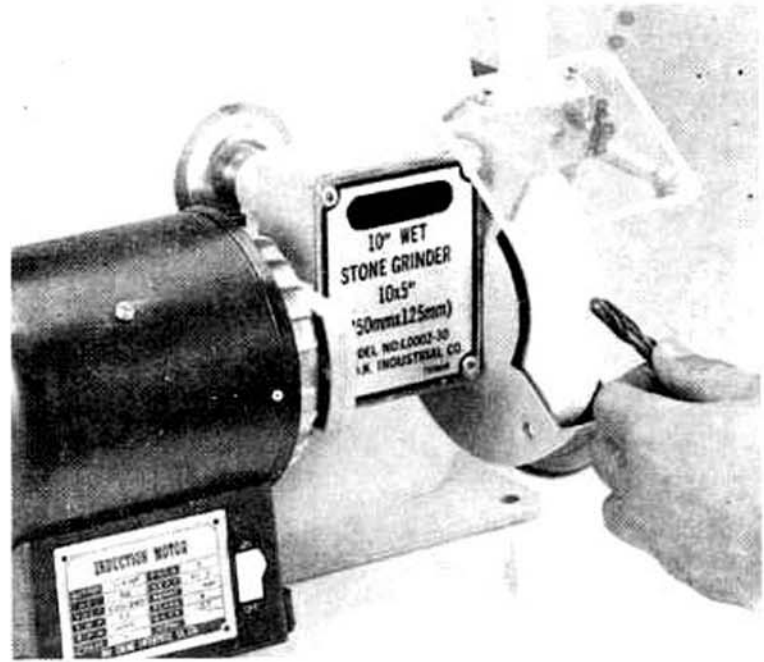
Wet sharpen hardened cutting tools without ruining their temper.



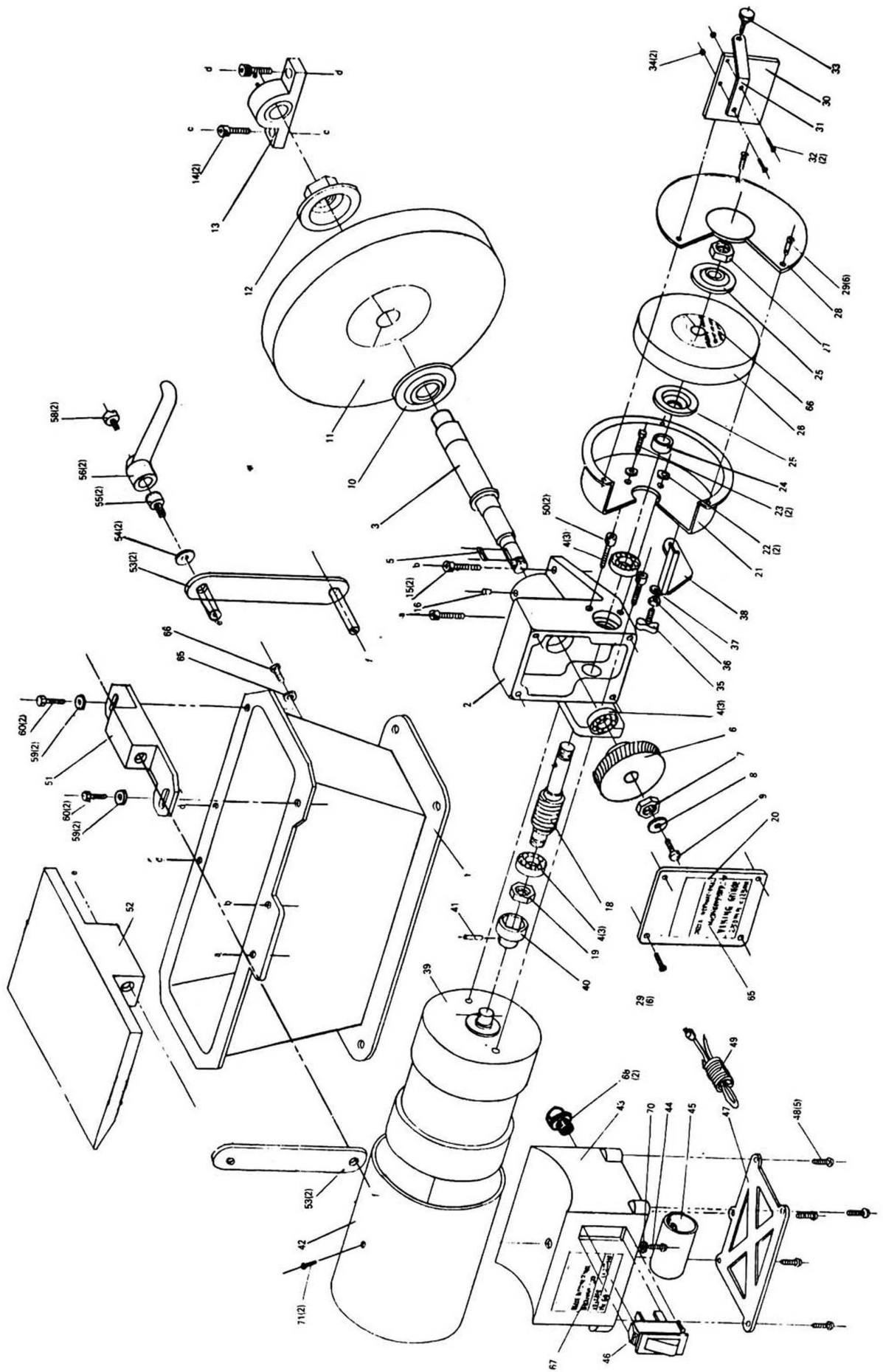
Sliding angle jig facilitates sharpening double-angle cutting tools.



Point screwdrivers; put a keen edge on knives, scissors and other household items.



Sharpen twist drills, lathe tool bits and other workshop cutting tools.



VICKING GRINDER

NO.	NOMENCLATURE	NO.	NOMENCLATURE
1	BASE	38	ADJUSTABLE TOOL REST
2	GEAR BOX	39	MOTOR
3	SPINDLE	40	HEX COUPLER
4	BALL BEARING 6001 ZZ	41	PIN
5	PIN KEY 4 x 4	42	MOTOR COVER
6	WORM GEAR	43	SWITCH BOX
7	HEX NUT $\frac{1}{2}$ "	44	truss hex hd bolt
8	WASHER	45	CAPACITOR
9	HEX HD BOLT	46	SWITCH
10	FLANGE	47	SWITCH BOX'S COVER
11	GRINDING WHEEL 10"	48	TAPPING
12	FLANGE	49	POWER CORD SCREW
13	GUIDE CLAMP	50	HEX SOC HD CAP SCREW
14	HEX SOC HD CAP SCREW $\frac{1}{4}$ "	51	TABLE BRACKET
15	HEX SOC HD CAP SCREW $\frac{1}{4}$ "	52	TOOL REST TABLE
16	OIL FEEDER	53	SUPPORT BRACKET(STAND)
17		54	WASHER
18	WORM SHAFT	55	HEX SOC HD SCREW
19	HEX NUT $\frac{1}{2}$ "	56	ADJUSTING HANDLE
20	GEAR BOX COVER	57	
21	WHEEL GUARD	58	HEX SOC HD CAP SCREW
22	washer	59	WASHER
23	HEX HD BOLT	60	HEX HD BOLT
24	SPACER	61	
25	FLANGE	62	
26	GRINDING WHEEL	63	
27	HEX NUT	64	
28	WHEEL COVER	65	OIL SEAL
29	TRUSS HD SCREW	66	GRINDING WHEEL NAME PLATE
30	EYESHIELD	67	MOTOR NAME PLATE
31	EYESHIELD FRAME	68	ELECTRIC BUSH
32	TRUSS HD SCREW	69	ELECTRIC PIPE
33	KNOB STUD	70	WASHER
34	hex nut	71	CROSS HEAD SCREW
35	WING NUT	72	logo label
36	HEX NUT	73	Rotation Direction
37	WASHER	74	NAME PLATE



WARRANTY

CRAFTEX 1 YEAR LIMITED WARRANTY

Craftex warrants every product to be free from defects in materials and agrees to correct such defects where applicable. This warranty covers **one year** for parts and 90 days for labour (unless specified otherwise), to the original purchaser from the date of purchase but does not apply to malfunctions arising directly or indirectly from misuse, abuse, improper installation or assembly, negligence, accidents, repairs or alterations or lack of maintenance.

Proof of purchase is necessary.

All warranty claims are subject to inspection of such products or part thereof and Craftex reserves the right to inspect any returned item before a refund or replacement may be issued.

This warranty shall not apply to consumable products such as blades, bits, belts, cutters, chisels, punches etceteras.

Craftex shall in no event be liable for injuries, accidental or otherwise, death to persons or damage to property or for incidental contingent, special or consequential damages arising from the use of our products.

RETURNS, REPAIRS AND REPLACEMENTS

To return, repair, or replace a Craftex product, you must visit the appropriate Busy Bee Tools showroom or call 1-800-461-BUSY. Craftex is a brand of equipment that is exclusive to Busy Bee Tools.

For replacement parts directly from Busy Bee Tools, for this machine, please call 1-800-461-BUSY (2879), and have your credit card and part number handy.

- All returned merchandise will be subject to a minimum charge of 15% for re-stocking and handling with the following qualifications.
- Returns must be pre-authorized by us in writing.
- We do not accept *collect* shipments.
- Items returned for warranty purposes must be insured and shipped pre-paid to the nearest warehouse
- Returns must be accompanied with a copy of your original invoice as proof of purchase. Returns must be in an un-used condition and shipped in their original packaging a letter explaining your reason for the return. Incurred shipping and handling charges are not refundable.
- Busy Bee will repair or replace the item at our discretion and subject to our inspection.
- Repaired or replaced items will be returned to you pre-paid by our choice of carriers.
- Busy Bee reserves the right to refuse reimbursement or repairs or replacement if a third party without our prior authorization has carried out repairs to the item.
- Repairs made by Busy Bee are warranted for 30 days on parts and labour.
- Any unforeseen repair charges will be reported to you for acceptance prior to making the repairs.
- The Busy Bee Parts & Service Departments are fully equipped to do repairs on all products purchased from us with the exception of some products that require the return to their authorized repair depots. A Busy Bee representative will provide you with the necessary information to have this done.
- For faster service it is advisable to contact the nearest Busy Bee location for parts availability prior to bringing your product in for repair.