## GENERAL SAFETY INSTRUCTIONS FOR MACHINES

Extreme caution should be used when operating all power tools. Know your power tool, be familiar with its operation, read through the owner’s manual and practice safe usage procedures at all times.

- Place the mobile base on a level surface. Test for Stability in both the lock (on the castors) and lock positions.
- Unplug any power tool before moving or repositioning the mobile base.
- Never use your machine while it is unlocked on the two swivel castors. Always lock the two swivel casters before use.
- When moving the base, always push the base, not the machine. Take care not to tilt the machine over when moving.
- Secure all fasteners. Make sure that all nuts & bolts on the mobile base are fully tightened before use.
- Do not install machines exceeding the rated weight capacity of the mobile base.
- Use only on flat, smooth, sturdy surfaces, that are free of debris and able to support the weight of the machine and the operator.
- Ensure that there is a clear path to the destination. Avoid rolling over any power cords or debris, clutter or obstructions.
- The mobile base is designed to roll smoothly when operating within its rated weight capacity and requires only steady pressure to move around, If you find that excessive force is needed, stop and check for obstructions or damage to the wheels before proceeding.

## WARNING!

The safety instructions given above can not be complete because the environment in every shop is different. Always consider safety first as it applies to your individual working conditions.
SPECIFICATIONS
Minimum Size ......................... .14" x 14"
Maximum Size ......................... .20 x 52"
Foot Operated Locking Cam Lift .... Yes
Loading Capacity ......................... 700 Kg
Swivel Wheels with Ball Bearings ....... 3"
Rear Supporting Wheels ................. 4"
Net Weight ..................................... 9 Kg
Gross Weight .............................. 10 Kg

INVENTORY
The mobile base is properly packaged in a box for safe transportation. When unpacking, carefully inspect the carton and ensure that nothing has been damaged during transit.

DESCRIPTION       QTY
Front Corner ......... 2
Rear Corner .......... 2
Adjustable Foot Assembly ........ 2
Swivel Wheel ........ 2
Fixed Wheel ........ 2
Long Side Rail ........ 2
Short Side Rail ....... 2
Screws and Nuts ........ 1 Box

ASSEMBLY
Attach the two swivel casters to the front corners and secure them using larger flange nuts provided. See figure-1.

Screw the adjustable foot assembly into the threaded hole of the front corner using lock nuts, supporting washers and screw provided. See figure-2.

Install the second the adjustable foot assembly to the other corner in the same manner.
Attach the fixed wheels to the rear corners as shown in figure-3. Insert the wheel axle bolt through the hole in the outer edge of the corner, the wheel and wheel bearing support and secure it using a self locking nut.

**Figure-3 Installing the fixed wheel to the rear corner**

Now, take a note of the outside measurement of your machine and add about 1/2" to it.

Arrange the corners and side rails to assemble the mobile base the same size as your machine footprint.

Attach the brackets to the corners and secure them using two 5/8" bolts and two small nuts on each connection. Only hand tighten the nuts for now.

**Figure-4 Bracket attached to the corner**

**IMPORTANT:** Make sure all the nuts are on the inside of the mobile base.

Re-check all the dimensions and tighten all the nuts and bolts.

**LOCKING & UNLOCKING THE CASTOR WHEELS**

**TO LOCK THE CASTOR WHEELS:** Thread in the knobs until the feet touch the floor and lift up the caster from the floor, then tighten the lock nuts.

**TO UNLOCK THE CASTOR WHEELS:** Unlock the lock nuts and thread out the knobs until the caster wheels are touching the floor and continue until the feet are lift up.

**Figure-5 Foot locking assembly**
Craftex warrants every product to be free from defects in materials and agrees to correct such defects where applicable. This warranty covers **three years** for parts and 90 days for labor (unless specified otherwise), to the original purchaser from the date of purchase but does not apply to malfunctions arising directly or indirectly from misuse, abuse, improper installation or assembly, negligence, accidents, repairs or alterations or lack of maintenance.

*Proof of purchase is necessary.*

All warranty claims are subject to inspection of such products or part thereof and Craftex reserves the right to inspect any returned item before a refund or replacement may be issued. This warranty shall not apply to consumable products such as blades, bits, belts, cutters, chisels, punches etceteras. Craftex shall in no event be liable for injuries, accidental or otherwise, death to persons or damage to property or for incidental contingent, special or consequential damages arising from the use of our products.

**RETURNS, REPAIRS AND REPLACEMENTS**

To return, repair, or replace a Craftex product, you must visit the appropriate Busy Bee Tools showroom or call 1-800-461-BUSY. Craftex is a brand of equipment that is exclusive to Busy Bee Tools.

For replacement parts directly from Busy Bee Tools, for this machine, please call 1-800-461-BUSY (2879), and have your credit card and part number handy.

- All returned merchandise will be subject to a minimum charge of 15% for re-stocking and handling with the following qualifications.
- Returns must be pre-authorized by us in writing.
- We do not accept *collect* shipments.
- Items returned for warranty purposes must be insured and shipped pre-paid to the nearest warehouse.
- Returns must be accompanied with a copy of your original invoice as proof of purchase. Returns must be in an un-used condition and shipped in their original packaging a letter explaining your reason for the return. Incurred shipping and handling charges are not refundable.
- Busy Bee will repair or replace the item at our discretion and subject to our inspection.
- Repaired or replaced items will be returned to you pre-paid by our choice of carriers.
- Busy Bee reserves the right to refuse reimbursement or repairs or replacement if a third party without our prior authorization has carried out repairs to the item.
- Repairs made by Busy Bee are warranted for 30 days on parts and labour.
- Any unforeseen repair charges will be reported to you for acceptance prior to making the repairs.
- The Busy Bee Parts & Service Departments are fully equipped to do repairs on all products purchased from us with the exception of some products that require the return to their authorized repair depots. A Busy Bee representative will provide you with the necessary information to have this done.

For faster service it is advisable to contact the nearest Busy Bee location for parts availability prior to bringing your product in for repair.