MODEL CX06
6” WOODWORKING JOINTER
CRAFTEX CX-SERIES
User Manual

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GENERAL SAFETY INSTRUCTIONS

Extreme caution should be used when operating all power tools. Know your power tool, be familiar with its operation, read through the owner's manual and practice safe usage procedures at all times.

- **ALWAYS** read and understand the user manual before operating the machine.
- **CONNECT** your machine **ONLY** to the matched and specific power source.
- **ALWAYS** wear safety glasses respirators, hearing protection and safety shoes, when operating your machine.
- **DO NOT** wear loose clothing or jewelry when operating your machine.
- **A SAFE ENVIRONMENT** is important. Keep the area free of dust, dirt and other debris in the immediate vicinity of your machine.
- **BE ALERT! DO NOT** use prescription or other drugs that may affect your ability or judgment to safely use your machine.
- **DISCONNECT** the power source when changing drill bits, hollow chisels, router bits, shaper heads, blades, knives or making other adjustments or repairs.
- **NEVER** leave a tool unattended while it is in operation.
- **NEVER** reach over the table when the tool is in operation.
- **ALWAYS** keep blades, knives and bits sharpened and properly aligned.
- **ALL OPERATIONS MUST BE** performed with the guards in place to ensure safety.
- **ALWAYS** use push sticks and feather boards to safely feed your work through the machine.
- **ALWAYS** make sure that any tools used for adjustments or installation is removed before operating the machine.
- **ALWAYS** keep bystanders safely away while the machine is in operation.

CX06 - 6”JOINTER
SPECIFIC SAFETY INSTRUCTIONS

- **ALWAYS** make sure the machine is level before operating.
- **IF YOU ARE NOT FAMILIAR** with the operations of a jointer, you should obtain the advice and/or instructions from a qualified professional.
- **ALWAYS** use push blocks when jointing stock.
- **NEVER** make cuts deeper that 1/8” in a single pass to prevent overloading the machine and to prevent kickback.
- **MAKE SURE** before servicing or making any adjustments, the power switch is in the “OFF” position and the cord is un-plugged from the power source to avoid any injury from accidental starting.
- **ALWAYS KEEP** the edge of the out-feed table aligned with the top dead center of the knife to prevent kickback.
- **ALL OPERATIONS MUST** be performed with the guards in place to ensure safety.
- **ALWAYS** inspect your stock before feeding over the cutter head.
- Do not force the work-piece into the cutter-head. Feed the stock smoothly using push blocks.
- **NEVER** back your work-piece into the spinning cutter head.
- **NEVER** allow your hands to pass directly over the cutter head.
- **ALWAYS** operate the CX06 with a proper dust collection system.
- **ALWAYS** make sure that the exposed cutter head behind the fence is guarded particularly when jointing near the leading edge such as in rabbetting.
- **NEVER LEAVE** the jointer unattended while it is running. Unplug the cord from the power outlet when not in use.
- **MAINTAIN AND SERVICE** your jointer regularly as instructed in the user manual.
- **MAKE SURE** you have read and understood all the safety instructions in this user manual and you are familiar with jointer before operating the CX06. If you fail to do so, serious injury could occur.

WARNING

***The safety instructions given above can not be complete because the environment in every shop is different. Always consider safety first as it applies to your individual working conditions*.**

CX06 – JOINTER

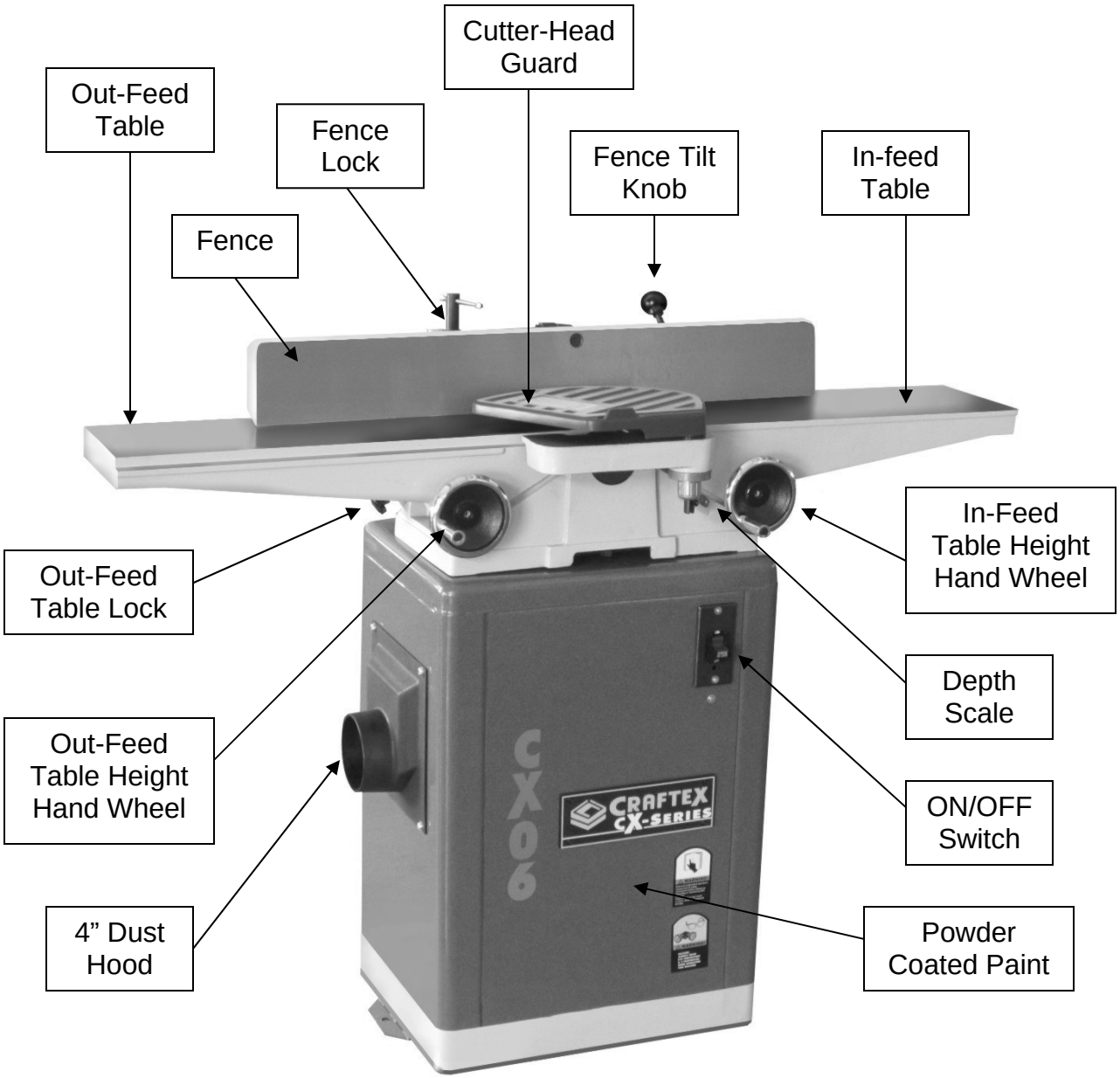
FEATURES

MODEL CX06 - 6” JOINTER

As part of the growing line of Craftex woodworking equipment, we are proud to offer the CX06 a 6” Jointer. The Craftex name guarantees Craft Excellence. By following the instructions and procedures laid out in this user manual, you will receive years of excellent service and satisfaction. The CX06 is a professional tool and like all power tools, proper care and safety procedures should be adhered to.

- Motor ..... 1-HP, 110-V, 14-A, 60-Hz, Single Phase
- “V” Belts Drive ..... Yes
- Maximum Depth of Cuts..... 1/2" (12.7mm)
- Maximum Width of Cuts ..... 6-1/8” (155mm)
- Rabbeting Capacity.....1/2" (12.7mm)
- Cutter-Head Type..... 3 H.S.S Knives
- Cutter-Head Speed ..... 5,000 RPM
- Cuts Per Minute 15,000
- Cutter-Head Diameter ..... 2.4” (61mm)
- Table Size ..... 7.3” Wide, 45” Long & 32.3” High (from floor)
- Cutter-Head Guard..... Die Cast Metal
- Ball Bearings..... Shielded and Lubricated
- In-Feed & Out-Feed Tables..... Precision Ground Cast Iron
- Fence Size ..... 4” (102mm) High x 28” (710mm) Long
- Fence Stops..... 45° and 90°
- Dust Hood ..... 4”
- Powdered Coated Body ..... Yes
- Net Weight ..... 198 lbs (90 kgs)
- Warranty..... 3-Years

CX06 - 6” JOINTER
PHYSICAL FEATURES



SETUP

Before setting up your machine you must read and understand the instructions given in this manual.

The unpainted surfaces of the jointer are coated with a rust preventive waxy oil and you will want to remove this before you begin assembly. Use a solvent cleaner that will not damage painted surfaces.

> ***WARNING***
> *CX06 is a heavy machine. Do not over-exert yourself. Use a fork truck or other device for safe moving and lifting.*

UNPACKING

To ensure safe transportation this machine has been properly packaged and shipped completely in a crate. When unpacking, carefully inspect the crate for any damage. Open the crate and check that the machine and parts are in good condition.

When setting up your machine, you will want to find an ideal spot where your jointer will most likely be positioned most of the time. Consider your complete work environment as well as working conformability with the jointer before locating your machine.

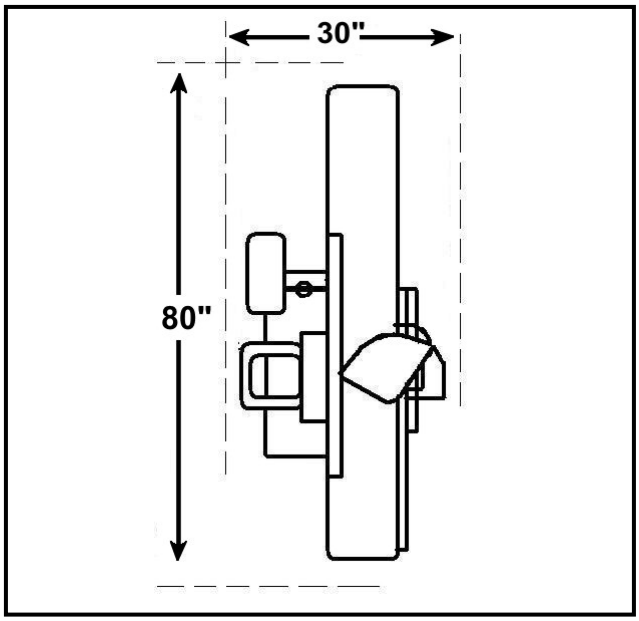


Figure-1 Minimum work spce for CX06

PROPER GROUNDING

Grounding provides a path of least resistance for electric current to reduce the risk of electric shock.

CX06 is equipped with a 110 single phase motor which features a 3-conductor cord and a 3-prong grounded plug to fit a grounded type receptacle. Do not remove the grounding prong to fit it into a 2-pronged outlet. Always check with a qualified electrician if you are in doubt.

Make sure that the machine is connected to an outlet having the same configuration as the plug. If an adaptor plug is used, it must be grounded by attaching to the metal screw of the receptacle.

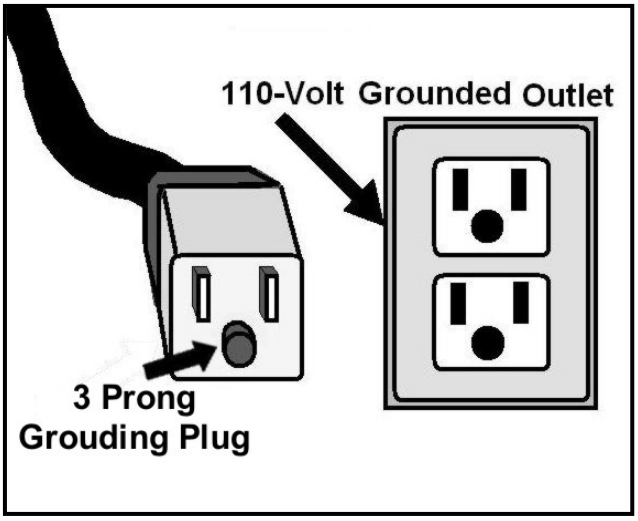


Figure-2 110-Volt Outlet for CX06

To prevent electrical hazards, have a qualified electrician ensure that the line is properly wired

WARNING

Improper connection of the equipment grounding conductor can result in the risk of electric shock. Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded.

It is strongly recommended not to use extension cords with your CX06. Always try to position your machine close to the power source so that you do not need to use extension cords.

In case if you really find it necessary to use an extension cord, make sure the extension cord does not exceed 50-feet in length and the cord is 14-gauge to prevent motor damage.

MOUNTING THE JOINTER ONTO THE STAND

The CX06 comes with a cabinet stand which allows mounting the jointer on to it.

To mount the jointer onto the stand:

Make sure the switch is in the OFF position and the cord is disconnected from the power source.

The stand top has three pre-drilled holes for mounting the jointer onto the stand.

With the help of a fork truck lift the jointer on the stand and position the jointer onto the stand so that holes on the jointer are aligned with the holes on the stand.

Use the mounting screws, washers, and bolts (provided) and secure the jointer onto the stand from inside the cabinet. See figure-3.

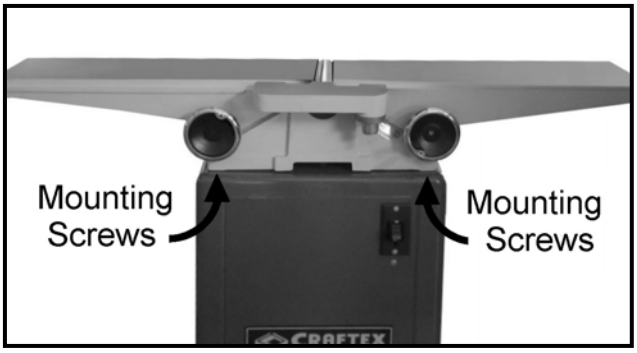


Figure-3 Mounting the jointer onto the stand

HAND WHEELS

The machine comes with the tables height adjustment hand wheels installed on it and you will only need to install the handles on the hand wheels.

Thread the hand wheel handles with its threaded end into the holes on the hand wheels and tighten. See figure-4.

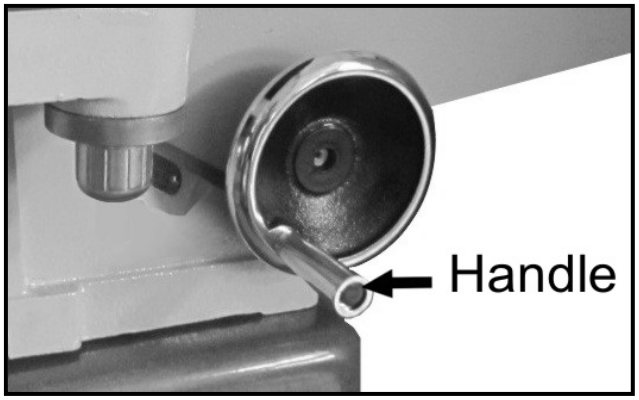


Figure-4 Installing the hand wheel handle

MOUNTING THE MOTOR TO THE STAND

Align the four holes on the motor bracket with the four holes on the stand and secure the motor to the bottom of the dust chute, inside the cabinet stand using screws, washers, and bolts provided. See figure-5.

Figure-5 Mounting the motor

Make sure not to fully tighten the screws and bolts at this time because you will need to adjust the motor for belt tension later.

INSTALLING THE V-BELT

Make sure the motor mounting screws are not tightened and lift the motor upward far enough to position the belt around the motor pulley and the cutter-head pulley.

Now, let the motor slide downward, tensioning the V-belt with the weight of the motor. See figure-6.

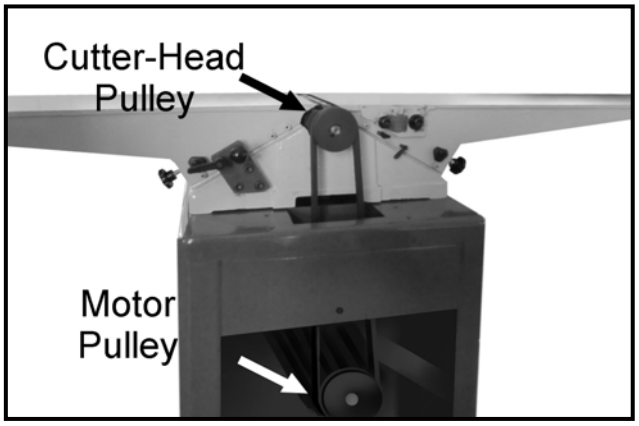


Figure-6 Installing the V-belt

Looking at the pulleys with the V-belt from the top make sure the pulleys are properly aligned with each other.

If the pulleys are not aligned, loosen the motor mounting screws (if tightened), align the motor pulley with the cutter head pulley and re-tighten the screws.

Figure-7 Motor mounting screws

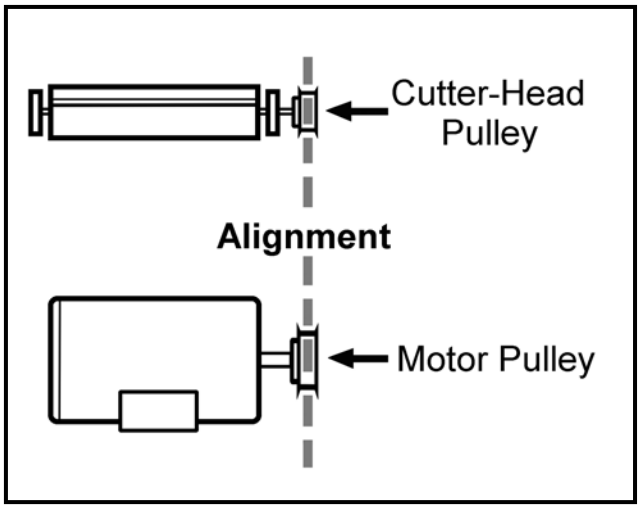


Figure-8 Alignment of the pulleys

Install the motor pulley guard as shown in figure-9 and secure it by tightening the lock knob.

V-BELT GUARD

Install the V-belt guard as shown in figure-9 and secure it using washers and screws provided.

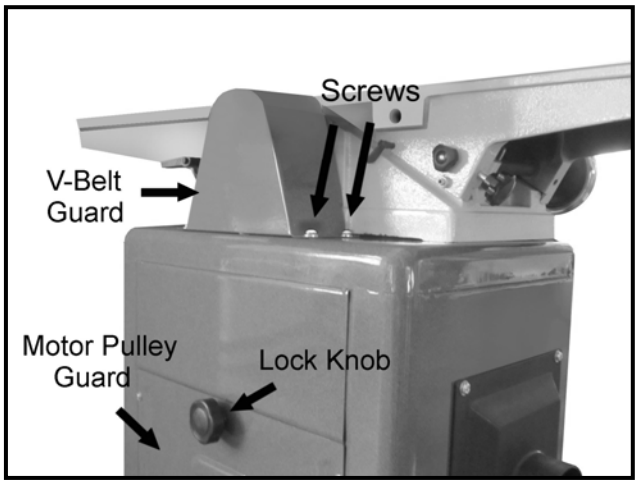


Figure-9 Installing motor pulley guard and V-belt guard

INSTALLING THE FENCE

To install the fence you will need to install the fence carriage bracket first.

Attach the carriage bracket to the jointer and secure it using two hex screws shown in figure-10.

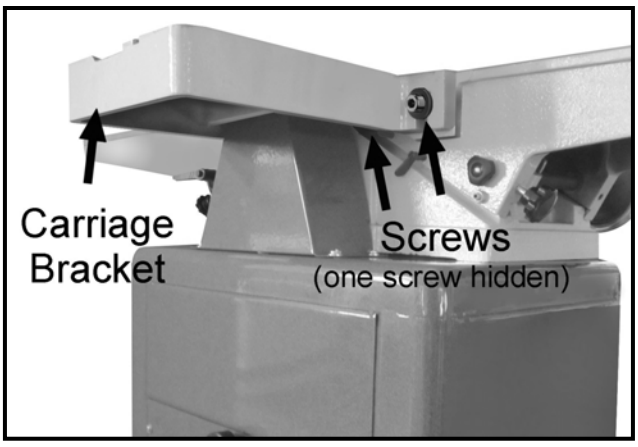


Figure-10 Attaching the carriage bracket

Position the carriage with the fence onto the carriage bracket. Insert the fence lock lever with its threaded end through the hole on the carriage as shown in figure-11 and secure it with a hex nut from the bottom of the carriage bracket.

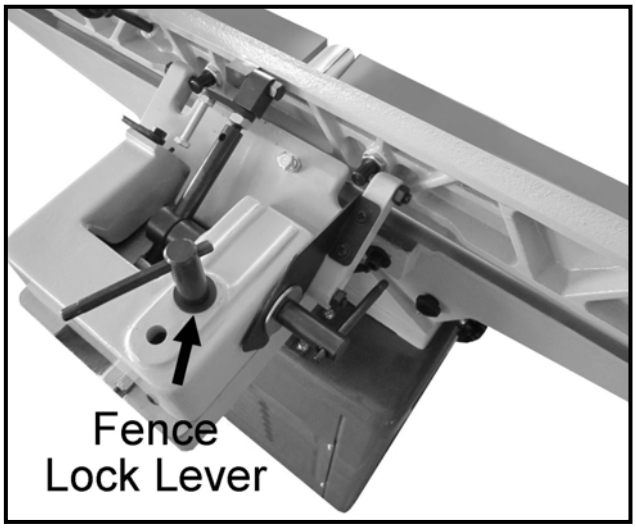


Figure-11 Installing the fence

INSTALLING THE CUTTERHEAD GUARD

Turn the spring knob shown in figure-12 half turn and slide the guard shaft into the casting down. Make sure the slot on the cutter-head guard shaft fits the pin that sits inside the spring knob barrel.

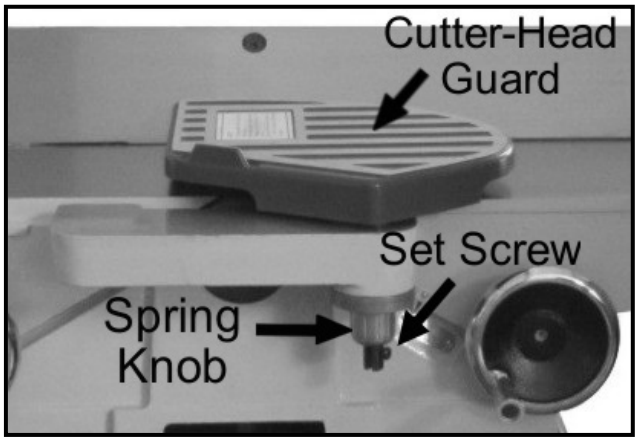


Figure-12 Installing the cutter-head guard

Now, pull the cutter-head guard away from the cutter-head and let it go.

If the guard returns to its normal position above the cutter-head, insert the set screw shown in figure-12.

If it the guard does not return to it is position on the cutter-head, remove the shaft and add another half turn to the spring knob and test again.

WARNING

The cutter-head guard is one of the main safety features of this jointer. Make sure the cutter-head guard is installed properly ensuring safe operations.

INSTALLING THE DUST PORT

The CX06 is provided with a 4” dust port for optimum dust removal.

Attach the dust port to the stand as shown in figure-13 and secure it using screws provided.

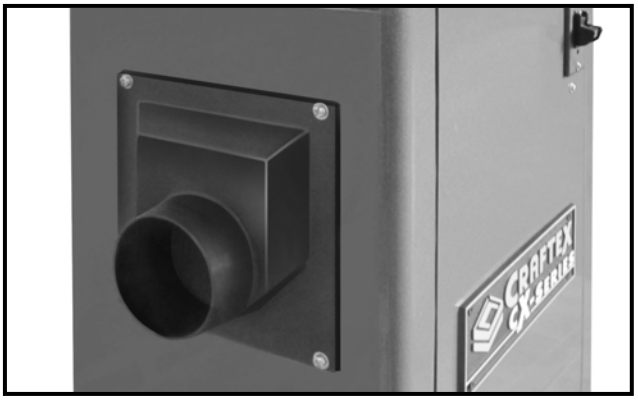


Figure-13 Installing the dust hood

CONNECTING TO A DUST COLLECTOR

When connecting to a dust collector, use a proper sized hose and make sure all the connections are sealed tightly and the unit is grounded properly.

It is recommended to use a proper sized dust collector with your CX06 to ensure optimum dust removal.

WARNING

The fine dust particles produced by the woodworking machines can go inside your lungs and cause serious respiratory problems. Make sure the machine is connected to a proper dust collection system while operation and you are wearing dust mask.

TEST RUN

Once you have assembled your machine completely, it is then time for a test run to make sure that the machine works properly and is ready for operation.

Remove all the tools used for installing the machine components. Connect the cord to the power source and turn the machine ON.

During the test run if there is any unusual noise coming from the machine or the machine vibrates, immediately shut off the machine. The problem might be because of the following:

1. Belt slapping cover
2. V-belts loose
3. Loose pulleys
4. Motor mounts loose or broken

After you investigate and if you find that the problem with your machine is one of the above,

1. Realign the belt.
2. Replace the belts with a new one.
3. Realign or replace shaft, pulley, set screw and key.
4. Tighten or replace the motor mount.

WARNING

Before starting the jointer please make sure that you have read and understood the manual and you are familiar with the functions and safety features on this machine. Failure to do this may cause serious personal injury.

DEPTH OF CUT (Infeed Table)

The depth of cut is set by adjusting the height of the in-feed table with the cutter-head. The recommended setting for the depth of cut on the first pass is 1/16” and the maximum depth of cut is 1/2” when rabbeting.

To set the depth of cut:

Make sure the switch is in the OFF position the cord is disconnected from the power source.

Loosen the in-feed table lock located under the table and turn the in-feed table hand-wheel to raise or lower the in-feed table. See figure-14. When the table is at the desired position, re-tighten the table lock.

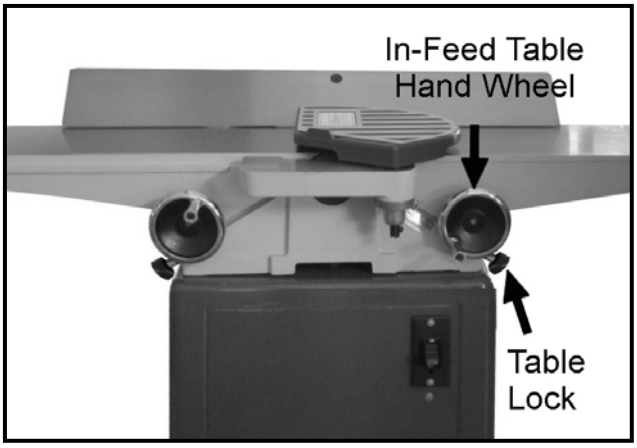


Figure-14 Adjusting the depth of cut

SETTING THE OUT-FEED TABLE HEIGHT

The height of the out-feed table must be equal to the height of the cutter-head knives.

To adjust the out-feed table height:

Make sure the switch is in the OFF position and the cord is disconnected from the power source.

Remove the cutter-head guard and move the fence back, out of the way.

Loosen the out-feed table lock under the table.

Now place a straightedge on the out-feed table so that it hangs over the cutter-head. Lower the out-feed table by turning the hand wheel until the straightedge just touches the cutter-head knife dead center as shown in figure-15.

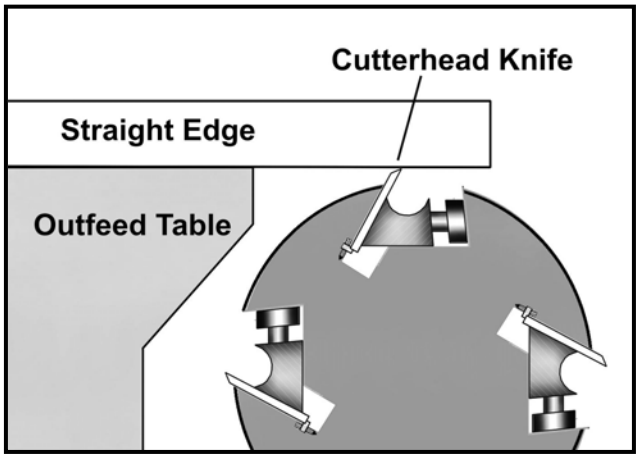


Figure-15 Setting the out-feed table height

Now, re-tighten the out-feed table lock to secure the table in position.

WARNING

The out-feed table must be level with the cutter-head knives when they are at the top dead center. If it is not level, the work-piece will not be feed properly and there is a great possibility of kick back.

WORK-PIECE INSPECTION

Before cutting any wood, make sure to inspect the work-piece for nails, staples, small pieces of stone, metal or any other object which might come in contact with the cutter.

If the wood contains any of these objects and it come in contact with the cutter, either the object might fly and hit the operator or damage the blade. For safety always inspect your work-piece carefully before using.

Some of the woods with excessive twisting, warping or large knots are un-stable. During jointing operations the work-piece can move un-expectedly. This will either damage the blade or cause personal injury.

Do not joint stock against the grain. Cutting stock against the grain can cause kickback or tear out on the work-piece. Always joint with the grain so that the grain is pointing down and towards the operator as shown in figure-16.

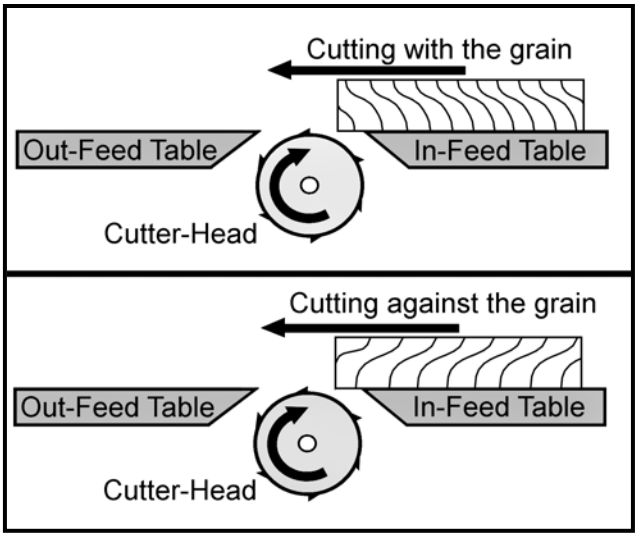


Figure-16 Cutting with the grain and against the grain

Always make sure the stock is dry before jointing. Cutting wet stock gives a poor result.

SURFACE PLANING

When surface planing on a jointer, set the cutting depth to 1/32” and make sure the fence is set to 90°.

Place the concave face of the stock flat on the in-feed table and run the jointer.

Push the stock over the cutter head with the help of push blocks as shown in figure-17.

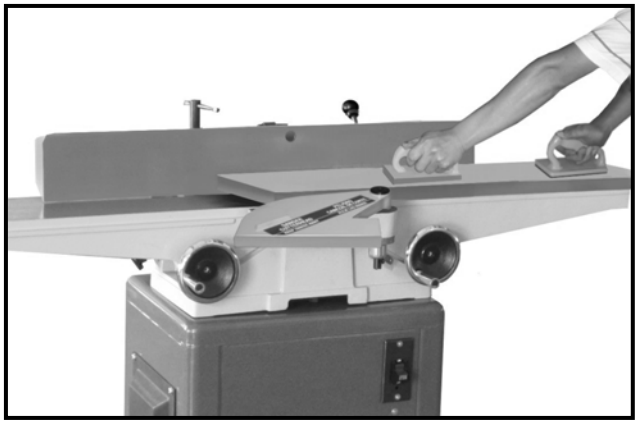


Figure-17 Surface planing

WARNING

To save your hands, always use push blocks when surface planing on the jointer. Failure to do so, your hands can come in contact with the cutter head and serious injury can occur.

Never plane stock against the grain direction of the wood. It can cause a kick back or there is a possibility of tear-out on the wood.

BEVEL CUTTING

Bevel cutting is a cutting operation to produce a desired angle on the edge of the work piece.

To perform bevel cutting on a jointer it is recommended to set the cutting depth between 1/16” and 1/8”.

Set the fence to your desired angle and start the jointer.

Use push blocks to push the stock over the cutter-head. If the stock is cupped, make sure to put the concave face of the stock flat on the in-feed table. See figure 18.

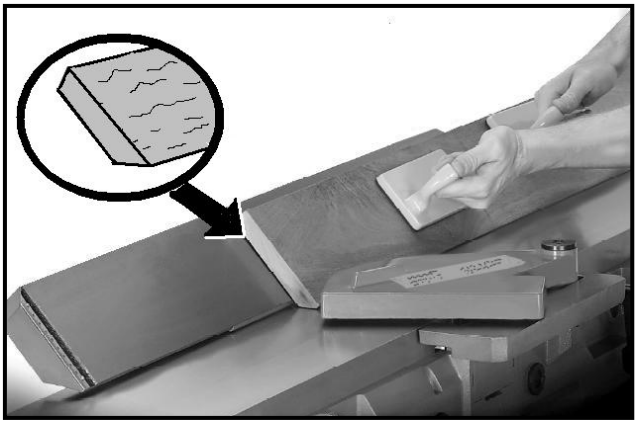


Figure-18 Bevel cutting

EDGE JOINTING

Edge jointing is to make the edge of the stock flat and suitable for joinery or finishing.

To edge joint on the jointer set the cutting depth to 1/16” & 1/8” and make sure the fence is set to 90-degrees.

Place the concave face of the stock flat on the in-feed table and run the jointer. Use push blocks to push the stock over the cutter head. Repeat the same procedure until the edge of the stock is flat.

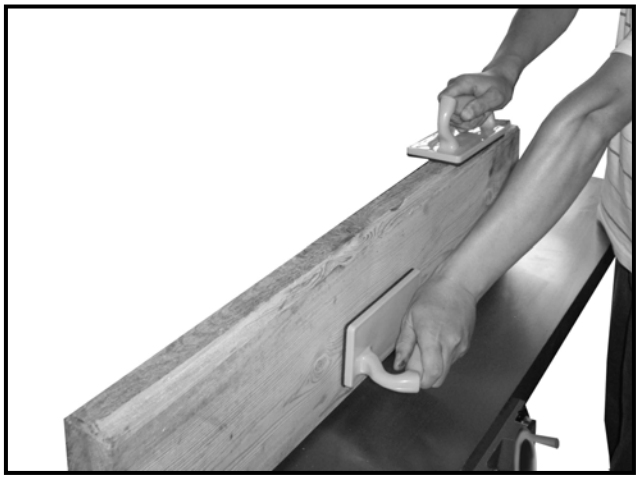


Figure-19 Edge jointing

SETTING THE FENCE AT 90° or 45°

Make sure the switch is in the OFF position and the cord is un-plugged from the power source.

To set the fence at 90°:

Place a 90° square on the table as shown in figure-20.

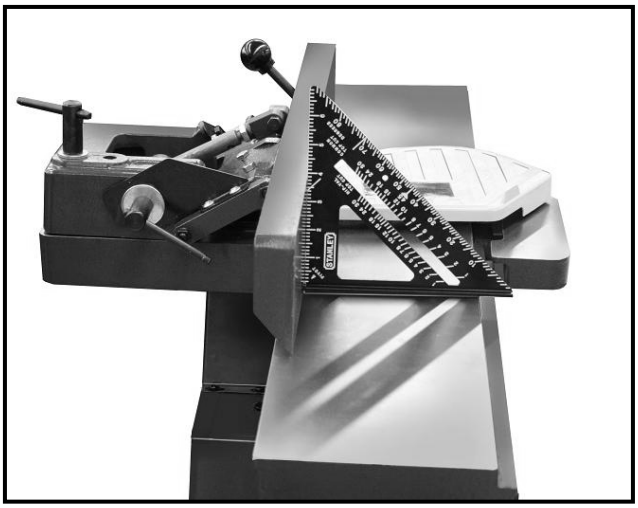


Figure-20 Placing square on the table

Loosen the fence lock lever shown in figure-21 and adjust the fence so that the square is touching the fence with its full length.

Once the fence is square with the table at 90°, loosen the jam nut and adjust the stop bolt so that the stop bolt is touching the plate. See figure-21.

Re-tighten the jam nut.

Re-tighten the fence lock lever and the fence tilt lock lever.

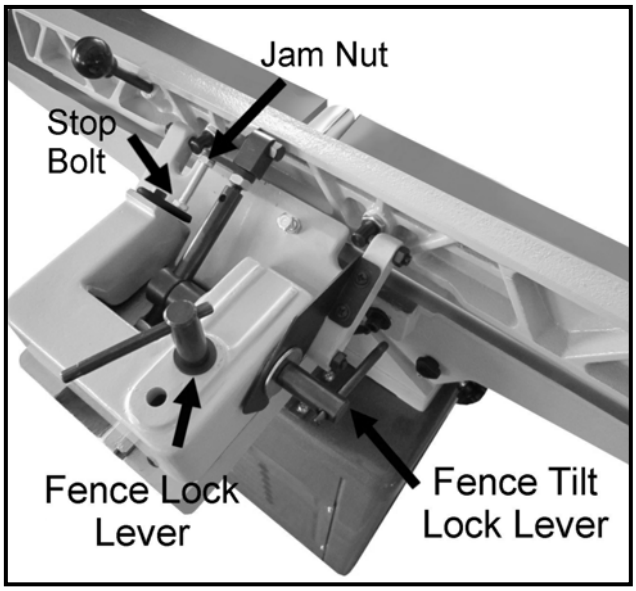


Figure-21 Fence controls

To set the fence at 45° inward:

Loosen the fence lock lever and the fence tilt lock lever shown in figure-21.

Turn the angle plate to the opposite side so that it doesn't touch the fence stop bolt shown in figure-22.

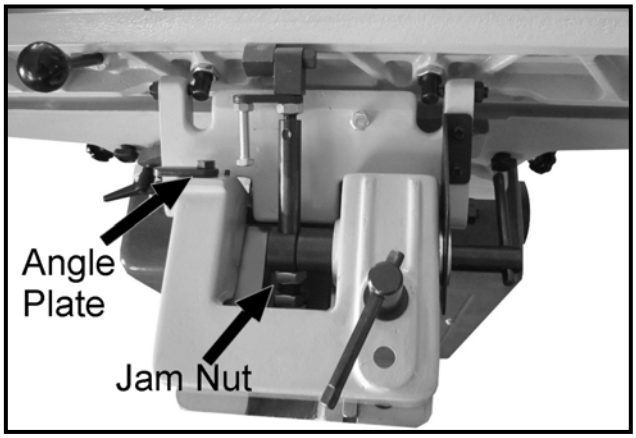


Figure-22 Tilting the fence inward

Place a 45° square on the table and tilt the table by turning the jam nut, till the square is touching the fence with its full length. See figure-23.

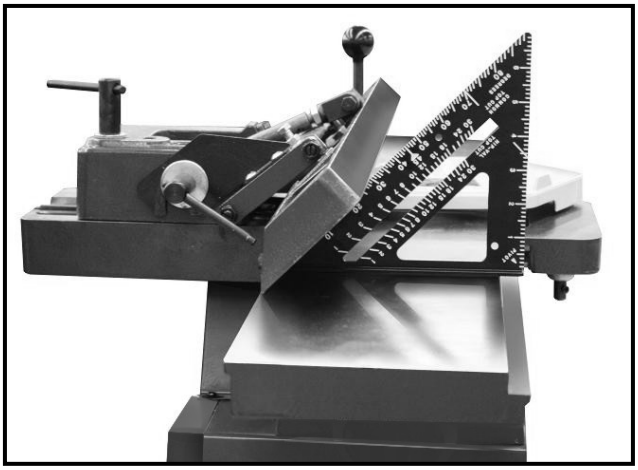


Figure-23 Setting the fence at 45° inward

To set the fence at 45° outward:

Loosen the fence lock lever and the fence tilt lock lever.

Place a combination square adjusted to 135° (45° outward) on the table and tilt the fence until the fence is touching the combination square with its full length. See figure-24.

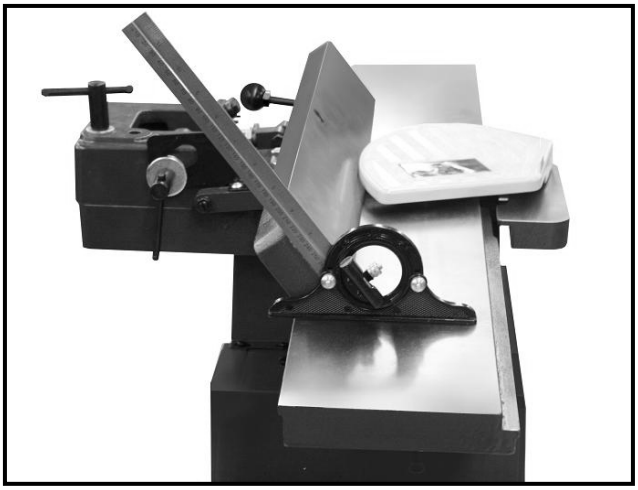


Figure-24 Setting the fence at 45° outward

Adjust the jam nut on the 45° (outward) fence stop until it makes contact with the back of the fence. See figure-25.

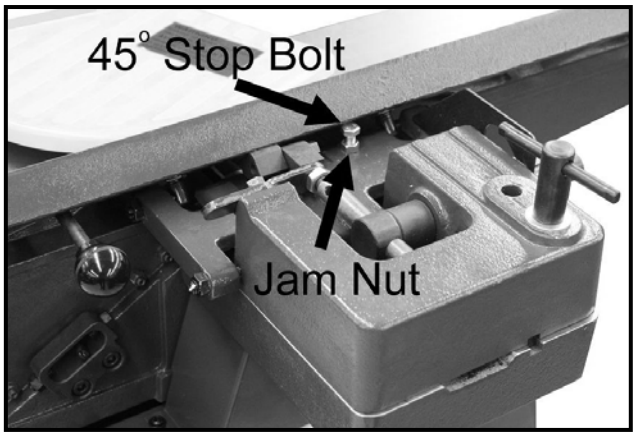


Figure-25 Fence sitting on the stop bolt

WARNING

Make sure the switch is turned OFF and the cord is disconnected from the power source before performing any adjustments on the jointer. Failure to do so may result serious personal injury or damage to the machine.

MAINTENANCE

During the life time of your machine, you will need to practice some regular maintenance to keep your jointer at peak performance.

> ***WARNING***
> *Make sure the switch is turned OFF and the cord is disconnected from the power source before servicing, removing / replacing and installing any components on the machine.*

CLEANING

Vacuum all the dust on and around the machine and clean the table and the unpainted surfaces of the jointer using a dry piece of cloth daily. Use top coat wax or other similar product on the unpainted surface to prevent from rusting.

LUBRICATION

All the bearings are sealed and permanently lubricated and do not require any lubrication.

V-BELT

The V-belt stretches with use and should be checked regularly for any cracks or wear. Check the V-belt for proper tension and belt condition every month. It should be properly aligned and tensioned. See page-10 for details.

INSPECTING THE CUTTER-HEAD KNIVES

The cutter-head knives need to be at the same height with each other and with the out-feed table. The knives should come out 1/16” from the cutter-head body. If one of the knives is higher than the others, it will give a poor result.

The cutter-head knives get dull with use and require periodic honing and eventually need replacing.

To inspect the knives:

Turn the switch to OFF position and disconnect the cord from the power.

Remove the cutter-head guard to get access to the cutter-head.

Place the knife gauge on the cutter-head over the knife as shown in figure-26 and carefully inspect how the knife gauge touches the cutter-head and the knife.

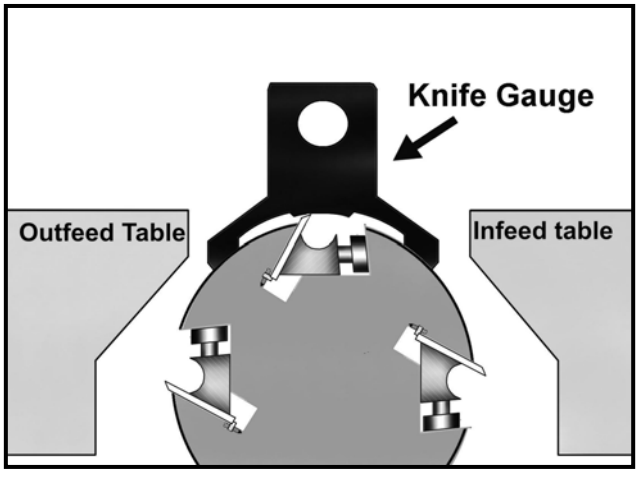


Figure-26 Inspecting the knives for proper height

If the knife setting gauge sits properly on the cutter-head and the middle part of the knife gauge just touches the knife, it means the knife is set correctly. Repeat this step with the other knives.

If the knife setting gauge does not sit properly on the cutter-head and the middle part of the gauge does not touch knife / it is set too high or too low, then it should be adjusted.

ADJUSTING / REPLACING CUTTER-HEAD KNIVES

Loosen the screws holding the knives to the cutter-head body.

Since the knives are spring loaded, they will rise automatically once the screws are loosened.

If the knives are dull and need to be replaced, remove the knives and replace. When removing the old knife make sure the spring located under the knife does not come out and fall on the floor.

Lower the knife by slightly tapping it down using a wood block.

Place a knife jig on the cutter-head over the knife and hold down the jig on the cutter-head, tightening the screws enough just to secure the knife in position.

Adjust all the knives in the same procedure and tighten the screws securing the knives in position.

Once all the knives are adjusted / installed, adjust the out-feed table and make sure all the knives are at the same height with the out-feed table. See page-13 “Setting the out-feed table height”

WARNING

When installing new knives to the cutter-head, if the dust and debris on the cutter-head body is not cleaned, it will make the knives out of height alignment and may result in poor cutting performance.

HONING KNIVES

Dull knives, dirty knives or chipped knives will give poor jointing results. Knife blades should be checked regularly.

Make sure the switch is in the OFF position and cord is disconnected from the power source.

Side the fence back, out of the way, and remove the blade guard to access the cutter-head.

Clean the cutter head and knives with mineral spirits to remove pitch, gum and tar.

Wedge a small piece of wood between the cutter head and the frame to keep the cutter head from moving while you are honing the knives.

Put a few drops of honing oil on the honing stone and draw it across the full length of the knife. Be sure that the stone makes full contact with the knife edge.

Start the process with the coarser of the two stones and finish with the finest.

Clean the cutter head to remove any oily substances replace the guard and make a few test cuts.

SETTING THE IN-FEED TABLE TRAVEL

The in-feed table travel can be adjusted by using the lock knob and lock lever located at the rear side of the in-feed table. See figure-27.

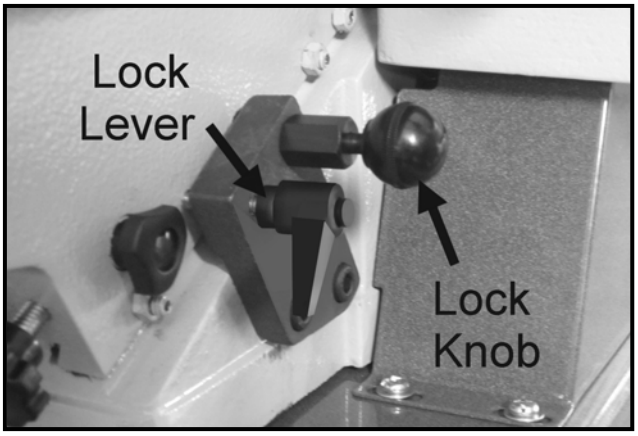


Figure-27 Adjusting the in-feed table travel

The lock knob shown in figure-27 features spring loaded shaft which goes into the hole on the in-feed table and keeps the in-feed table travel limited for cutting operation (which is recommended).

If you want adjust the table height more than the recommended height:

Make sure the switch is in the OFF position the cord is disconnected from the power source.

Loosen the in-feed table lock knob located under the in-feed table.

Loosen the lock lever and pull out the lock knob shown in figure-27 and adjust the table height as desired.

Once the table is at the desired height, re-tighten the lock lever shown in figure-27 and the in-feed table lock knob (located under the table) to secure the in-feed table in position.

CALIBRATING THE DEPTH SCALE

The depth scale on the CX06 can be zeroed if it is not correct.

To calibrate the depth scale:

Make sure the switch is in the OFF position and the cord is disconnected from the power source.

Set the out-feed and in-feed table height equal by using a straight edge as shown in figure-28. (For details see page-13)

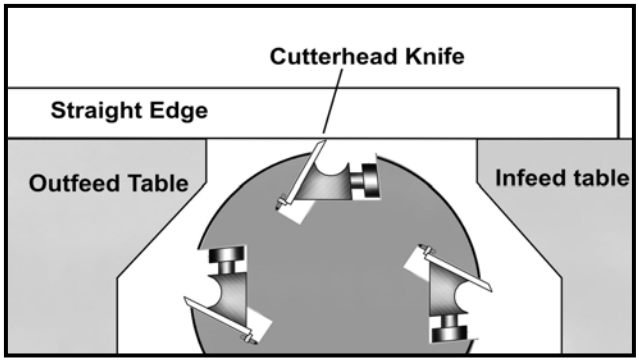
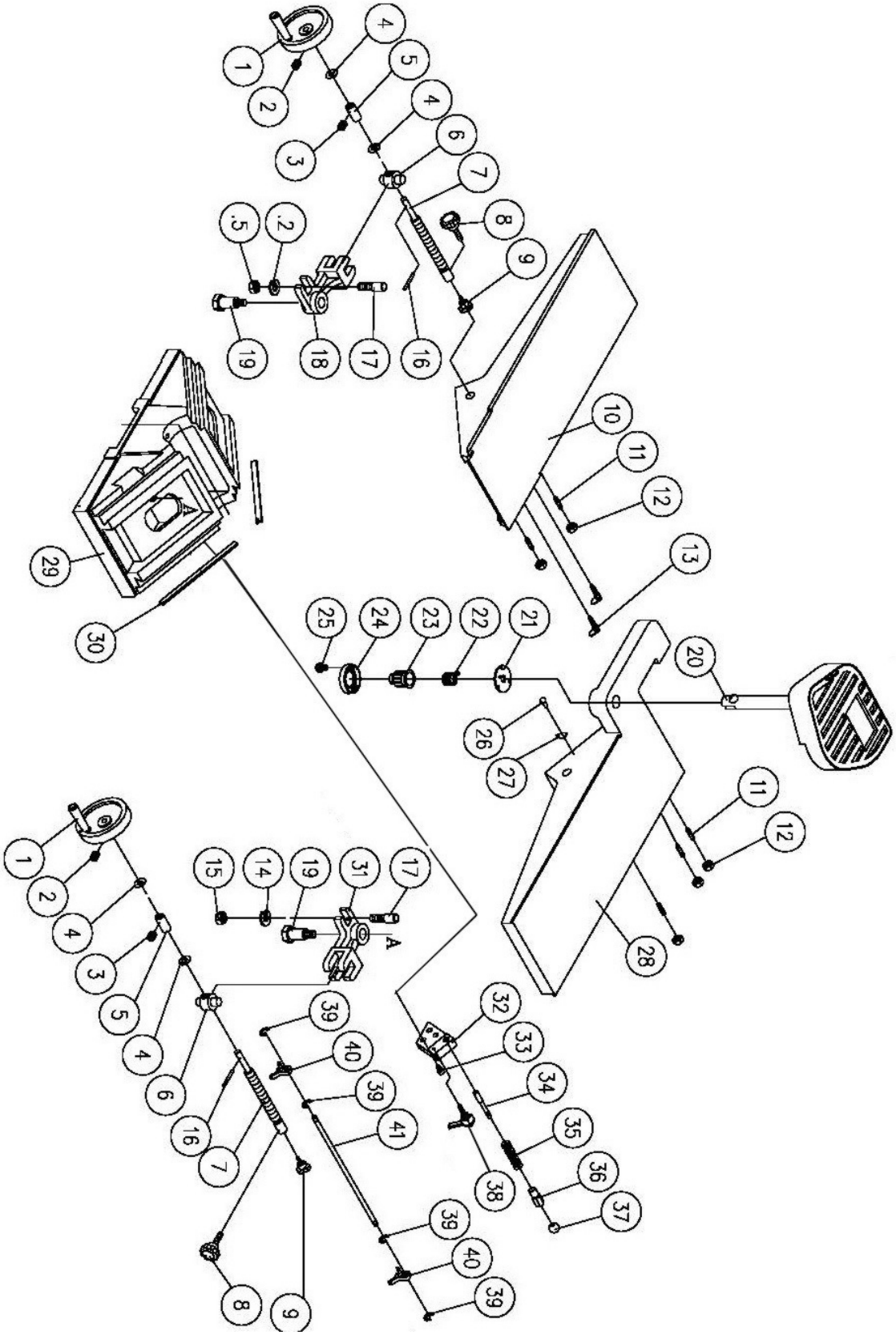


Figure-28 In-feed and out-feed tables at an equal height

Once the tables are at the same height, use a screw driver and adjust the depth scale pointer to “0”.

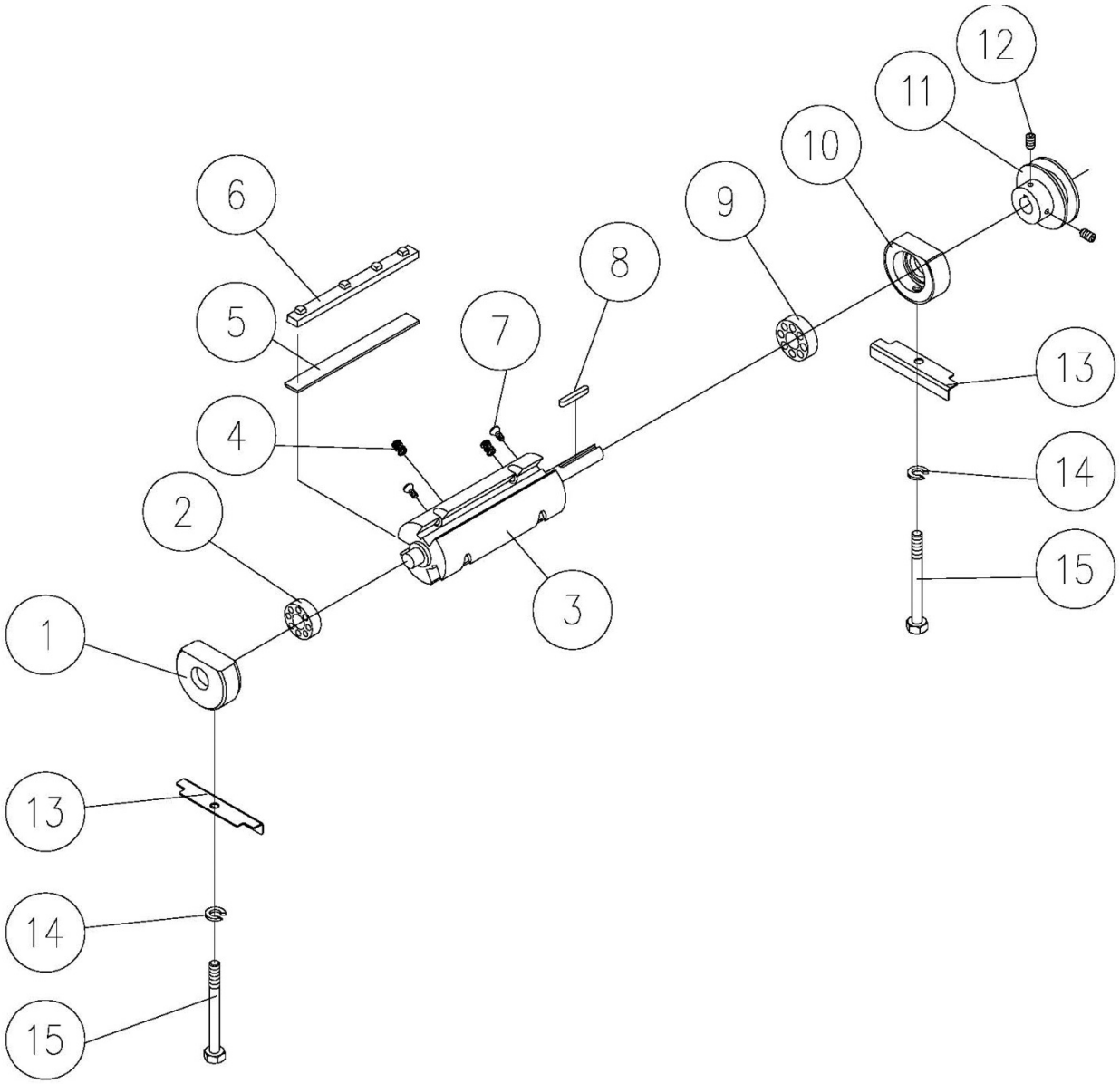
CX06 BODY PARTS BREAKDOWN



CX06 BODY PARTS LIST

PARTS#	DESCRIPTION
1	HAND WHEEL
2	SET SCREW 1/4"-20NC*3/8"
3	SET SCREW 5/16"-18NC*3/8"
4	WASHER 10*22*0.8t
5	BUSSING
6	NUT (ALUMINUM)
7	SCREW ROD
8	BOLT KNOB
9	BOLT
10	REAR TABLE
11	SET SCREW
12	NUT 1/4"-20NC(11B*5.5H)
13	BUTTERFLY SCREW
14	SPRING WASHER 13*22.7
15	NUT 1/2"-12NC(19.05B*11.11H)
16	SPRING WASHER 3*25
17	KEY
18	BRACKET
19	SPINDLE
20	BALADE GUARD
21	SPRING LOCKER
22	SPRING
23	SPRING HANDLE
24	LOCKER COVER
25	SCREW 5/32"-32NC*5/8"
26	RIVET 2*5
27	INDEX
28	FRONT TABLE
29	BASE
30	BLOCK
31	BRACKET
32	SETTING BASE
33	CAP SCREW 5/16"-18NC*3/4"
34	SET PIN
35	SPRING
36	SPRING BASE
37	BALL 22*1/4"-20NC
38	HANDLE
39	KNIFE SETTING GUAGE

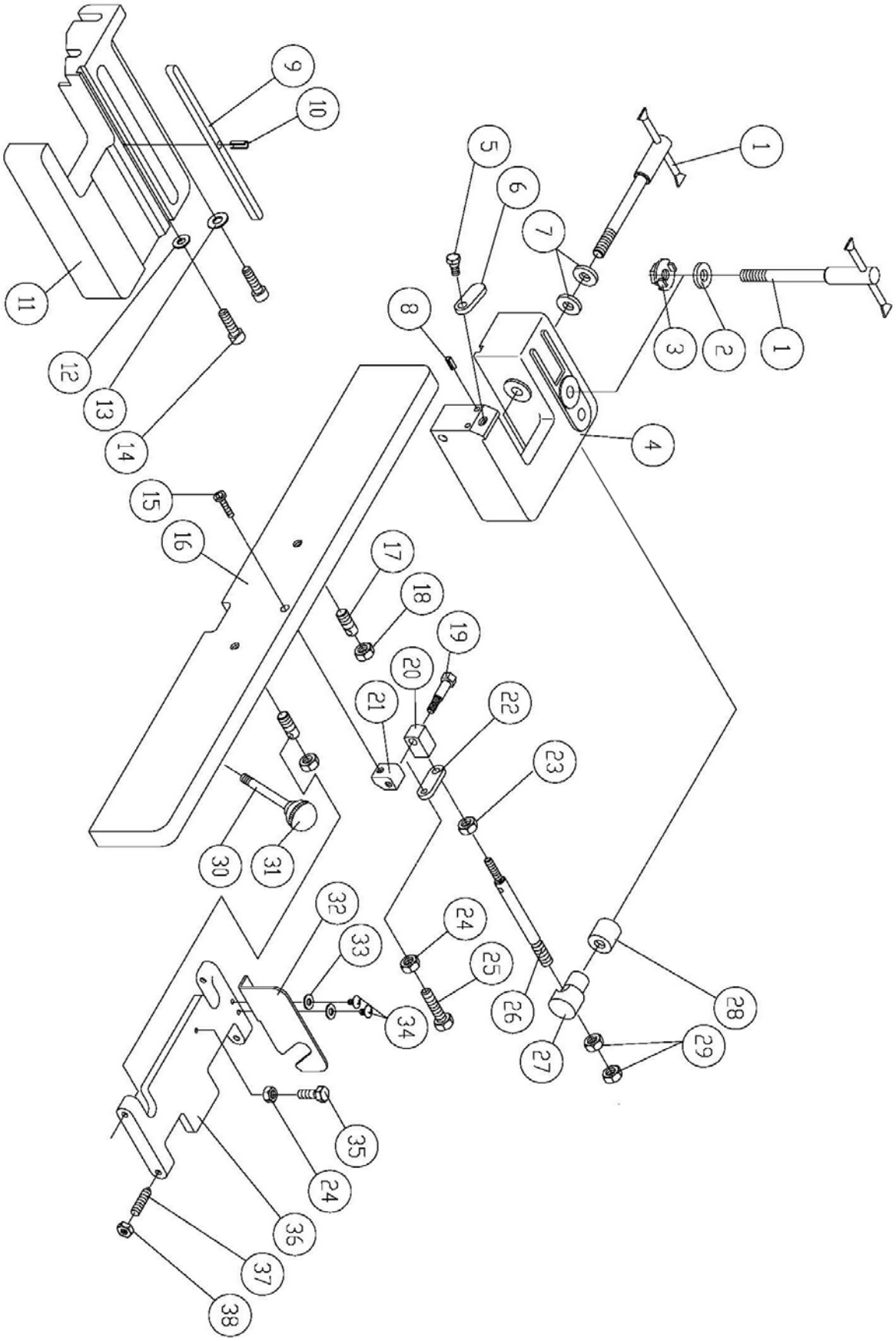
CX06 CUTTER-HEAD PARTS BREAKDOWN



CX06 CUTTER-HEAD PARTS LIST

PARTS#	DESCRIPTION
1	BEARING BASE
2	BALL BEARING 6202-2NKE
3	CUTTER HEAD
4	SPRING
5	BLADE
6	BRACKET
7	HEX. BOLT M5*0.8P*12
8	DOUBLE ROUND KEY 5*5*25
9	BALL BEARING 6203-2NKE
10	BEARINF BASE
11	PULLEY
12	SETSCREW 1/4"-20NC*3/8"
13	PLATE
14	SPRING WASHER 10.2*18.5
15	HEX. BOLT 3/8"-24NF*89mm

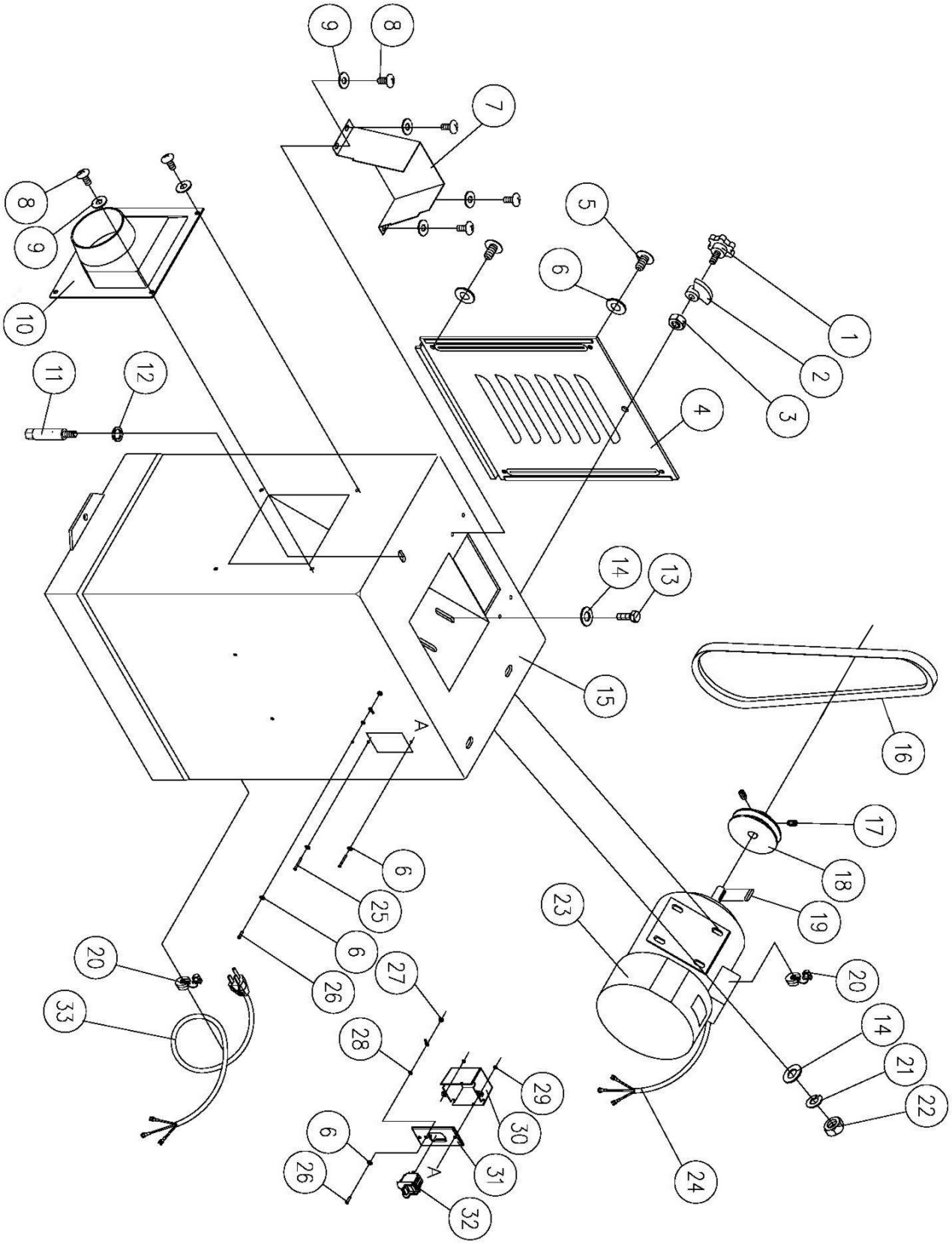
CX06 FENCE PARTS BREAKDOWN



CX06 FENCE PARTS LIST

PARTS#	DESCRIPTION
1	LOCK BOLT
2	WASHR 13*28*3.0t
3	NUT
4	ANGLE SUPPORTER
5	LOCK SCREW
6	STOP BLOCK
7	WASHR 13.5*40*3.0t
8	SPRING KEY 4*12
9	KEY
10	SPRING KEY 4*20
11	CARRIAGE BRACKET
12	WASHR 10*20*3.0t
13	WASHR 10.5*28*3.0t
14	CAP SCREW 3/8"-16NC*1-1/2"
15	HEX. SCREW 5/16"-18NC*1-5/8"
16	FENCE
17	BOLT
18	NUT 1/2"-20NF(19.05B*6.35H)
19	SCREW
20	CONNECT HEAD
21	CONNECT BASE
22	SET BLOCK
23	NUT 7/16"-14NC(17.4B*9.52H)
24	NUT 5/16"-18NC*1-5/8"
25	BOLT 5/16"-18NC*1-3/4"
26	SET ROD
27	SET BASE
28	SPACER
29	HEX. SCREW 5/8"-18NF(23.81B*8H)
30	HANDLE ROD
31	FENCE TILT KNOB
32	BRACKET
33	WASHR 6.6*13*1.0t
34	ROUND SCREW 1/4"-20NC*1/2"
35	HEX. SCREW 5/16"-18NC*1"
36	CONNECTING BRACKET
37	SCREW
38	NUT 3/8"-16NC(13.83B*6.68H)

CX06 STAND PARTS BREAKDOWN



CX06 STAND PARTS LIST

PART#	DESCRIPTION
1	LOCK KNOB
2	LOCKER
3	NUT 3/8"-16NC(14.2B*8.33H)
4	SIDE DOOR
5	SCREW 1/8"-40NC*3/8"
6	WASHER 4.3*10*1.0t
7	COVER
8	SCREW 1/4"-20NC*1/2"
9	WASHER 6.6*13*1.0t
10	DUST PORT
11	BOLT
12	SPRING WASHER 10.2*18.5
13	HEX. BOLT 5/16"-18NC*3/4"
14	WASHER 8.5*23*2.0t
15	STAND BODY
16	BELT A36
17	SET SCREW 1/4"-20NC*3/8"
18	MOTOR PULLEY
19	DOUBLE ROUND KEY 5*5*30
20	WIRE LOCKER SB7R-1
21	SPRING WASHER 8.2*15.4
22	NUT 5/16"-18NC(12.7B*6.75H)
23	MOTOR 1HP*110/220V*60HZ*1PH*2P*14A/7A
24	CONNECT WIRE SJT16AWG*3C*700mm
25	SCREW 1/8"-40NC*1-1/4"
26	SCREW 5/32"-32NC*5/8"
27	NUT 1/8"-40NC(6B*2.7H)
28	TEETH SCREW 4.3*8.5(BW-4)
29	HEX. SCREW
30	SWITCH BOX
31	SWITCH PLATE
32	SWITCH 12A250V;20A125V
33	POWER CORD SJT 16AWG*3C*2600mm

WARRANTY

CRAFTEX 3 YEARS LIMITED WARRANTY

Craftex warrants every product to be free from defects in materials and agrees to correct such defects where applicable. This warranty covers **three years** for parts and 90 days for labour (unless specified otherwise), to the original purchaser from the date of purchase but does not apply to malfunctions arising directly or indirectly from misuse, abuse, improper installation or assembly, negligence, accidents, repairs or alterations or lack of maintenance.

Proof of purchase is necessary.

All warranty claims are subject to inspection of such products or part thereof and Craftex reserves the right to inspect any returned item before a refund or replacement may be issued.

This warranty shall not apply to consumable products such as blades, bits, belts, cutters, chisels, punches etceteras.

Craftex shall in no event be liable for injuries, accidental or otherwise, death to persons or damage to property or for incidental contingent, special or consequential damages arising from the use of our products.

RETURNS, REPAIRS AND REPLACEMENTS

To return, repair, or replace a Craftex product, you must visit the appropriate Busy Bee Tools showroom or call 1-800-461-BUSY. Craftex is a brand of equipment that is exclusive to Busy Bee Tools.

For replacement parts directly from Busy Bee Tools, for this machine, please call 1-800-461-BUSY (2879), and have your credit card and part number handy.

- All returned merchandise will be subject to a minimum charge of 15% for re-stocking and handling with the following qualifications.
- Returns must be pre-authorized by us in writing.
- We do not accept *collect* shipments.
- Items returned for warranty purposes must be insured and shipped pre-paid to the nearest warehouse
- Returns must be accompanied with a copy of your original invoice as proof of purchase. Returns must be in an un-used condition and shipped in their original packaging a letter explaining your reason for the return. Incurred shipping and handling charges are not refundable.
- Busy Bee will repair or replace the item at our discretion and subject to our inspection.
- Repaired or replaced items will be returned to you pre-paid by our choice of carriers.
- Busy Bee reserves the right to refuse reimbursement or repairs or replacement if a third party without our prior authorization has carried out repairs to the item.
- Repairs made by Busy Bee are warranted for 30 days on parts and labour.
- Any unforeseen repair charges will be reported to you for acceptance prior to making the repairs.
- The Busy Bee Parts & Service Departments are fully equipped to do repairs on all products purchased from us with the exception of some products that require the return to their authorized repair depots. A Busy Bee representative will provide you with the necessary information to have this done. For faster service it is advisable to contact the nearest Busy Bee location for parts availability prior to bringing your product in for repairs.